

HARTING customised solutions

Applications

Growing and complex markets demand more specific components. With HARTING Customised Solutions we respond to this growing demand with individualised solutions that bring you forward. Based on this collected expertise we realise individual solutions, that also convince economically. Whether cable assembly or complex integrated systems: for each project we have one target - to offer a solution with real value.

Working together with you, we analyse your problem and develop the best possible solution. We identify and document the necessary project steps based on your requirements. Working together with you and our production specialists we plan the actual implementation. Based on decades of manufacturing expertise, we are able to implement solutions complying with the highest quality standards.

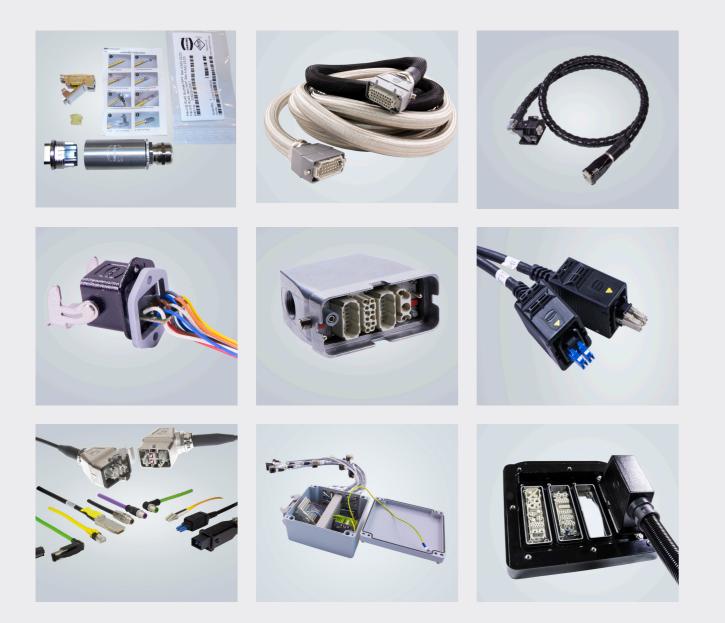


HARTING customised solutions Set packaging Potting solutions Modified connectors Modified connectors for power transmission Fibre optic assemblies Various fibre optic solutions Fibre optic network cabling Fibre optics inside robust Han® connectors Overmolded cable assemblies System cables for data applications Sensor actuator boxes M23 servo motor and feedback cables Solutions for die casting Solutions for injection moulding Potting in customised housings Multiphase test connector PCB connectivity Cabling solutions for energy storage systems Components for Electromobility Connector instead of cable gland Solutions for machinery Solutions for decentralised power supply **SIEMENS Solution Partner** Competence in Engineering & Qualification Components for railway applications LED lighting for railway applications Solutions for control cabinet construction Wiring of hybrid busses

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HARTING customised solutions



Set Packaging	Custom kitting service f assembly instructions
Modified Solution	Customised modificatio HARTING components
Cable Assembly	Wide range of standard customised cable asser
Cable Harness	Design and manufactur for OEM applications
Designed Solution	Design, development ar nent solutions
Total Solution	Development and manu sub-systems and box be
Integrated Project	Design, production, ins management of comple nologies

for multiple parts, including

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and production of tailor-made compo-

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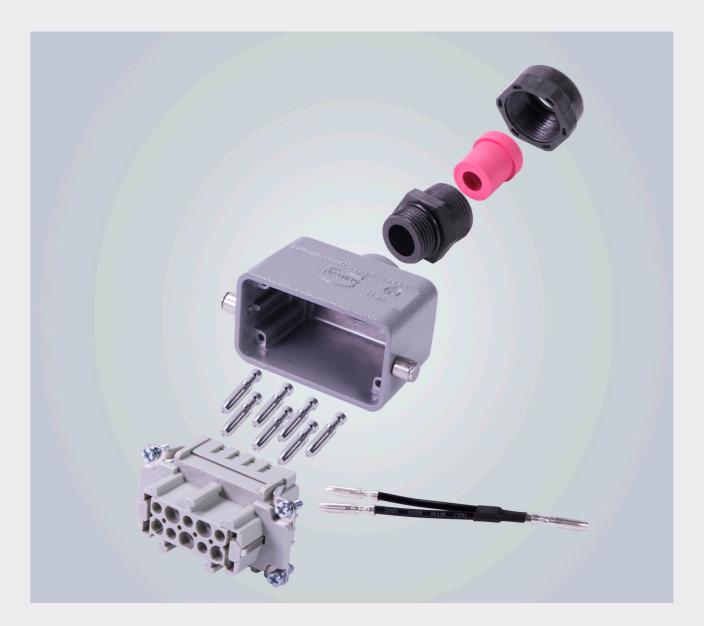
Set packaging

Set packaging

Set based on customer combinations

- Including non-standard components
- One part number to handle, also customer specific part number
- Specific mounting instructions





Potting solutions

Solid solution for wire fixation

- Available for electric and electronic connectors
- Power distribution with HARTING standard components
- Possible for small quantities

Modified connectors

Extensions on cable entries

- Large cable diameters possible
- Han-Quintax[®] and Han-Modular[®]







Modified components

- Standard components, modified to customised solutions
- Additional holes for multiple cable entries
- Printed information
- customised printing
- Customised brackets for shielding and grounding







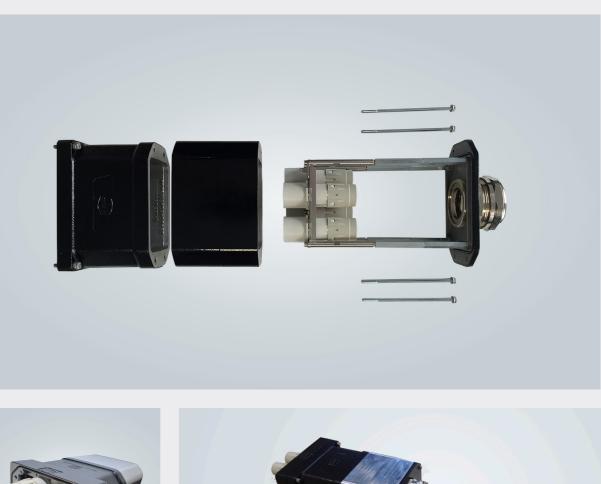








Modified connectors for power transmission







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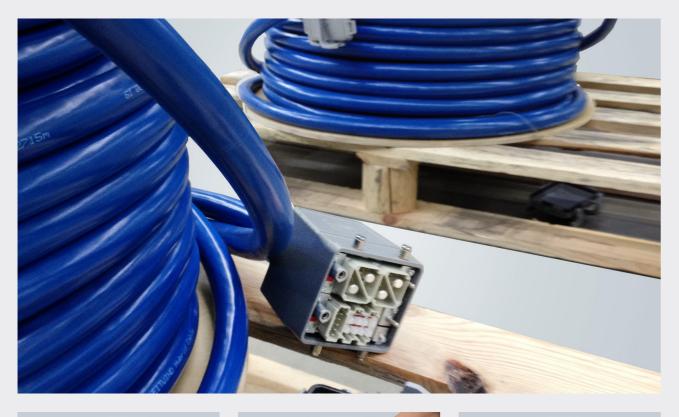
Fibre optic assemblies

Fibre glass and POF handling

- Polishing multiple fibres simultaneously
- Integrated part of hybrid cables
- Various applications

Various fibre optic solutions

- PushPull XS SFP cable assemblies
- PushPull cable sets
- Fibre optics and copper hybrid cable assemblies
- Fibre optics cable assemblies





















Fibre optic network cabling

Optical connection into a rotating propellor

Bi-directional communication over single fibre

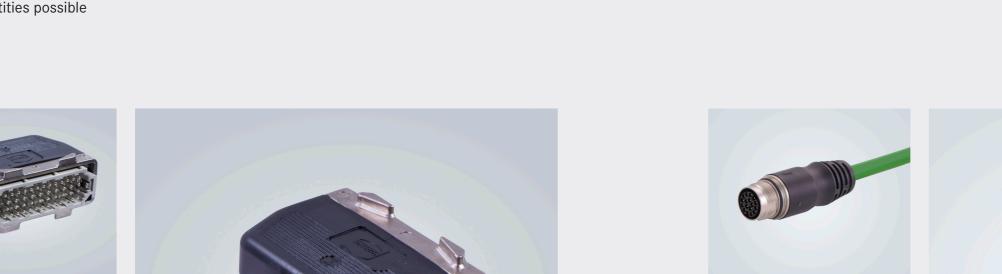
Fibre optics inside robust Han[®] connectors

customised cabling solutions based on fibre optics



Overmolded cable assemblies

- Solid solution for Han[®] cable assemblies
- Compact solution for double cable entry assemblies
- Fixed wire guidance
- small quantities possible













Overmolded cable assemblies







System cables for data applications

System cables for data applications

- Overmoulded cable assemblies for data applications
- M12 and RJ45 connectors
- PushPull Locking
- Single pair ethernet



Sensor actuator boxes

M8 and M12 connections

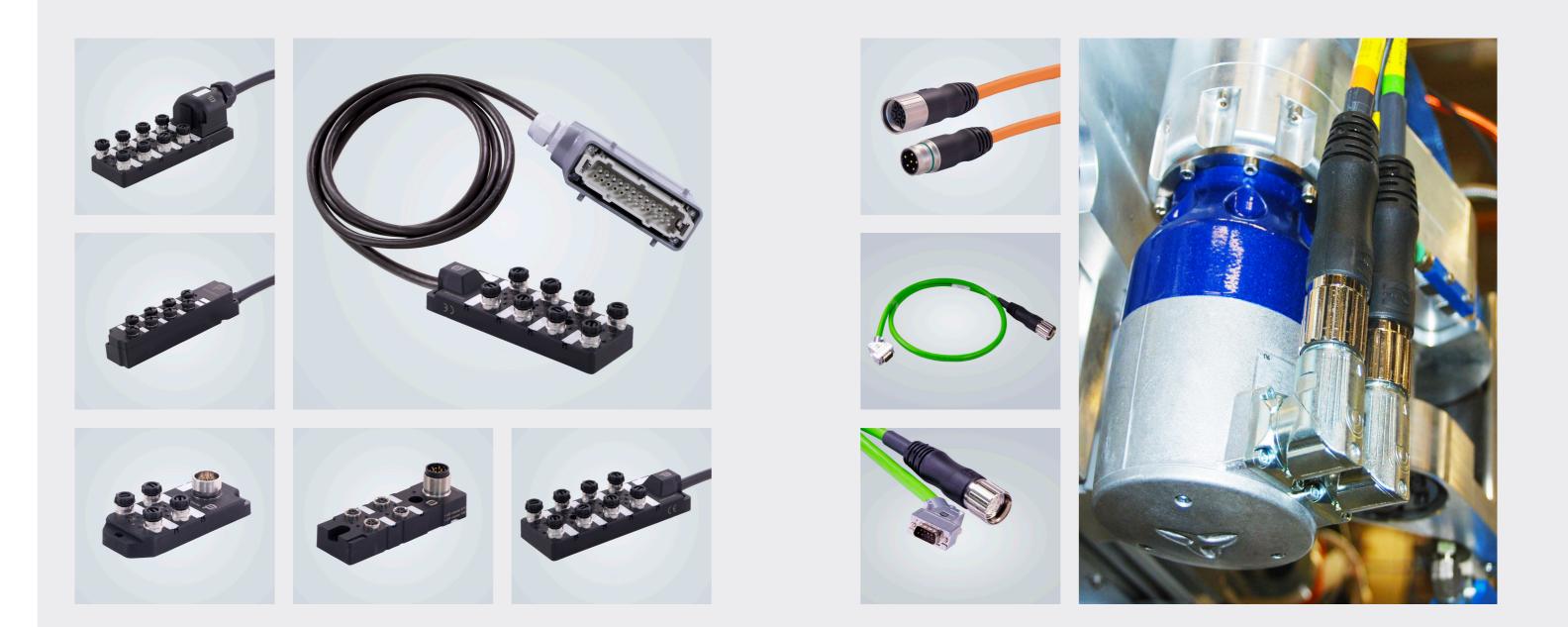
4, 6, 8 ports

- Cable connections and M23/M16/M12 connectors
- Customised versions possible

M23 servo motor and feedback cables

Different power inserts: 6, 8 or 9 poles hybrid, 30 A, 690 V AC

- Different data inserts: 12, 17 oder 19 poles
- Available with PUR or PVC sheathing
- Robust cable assemblies protected against shock and vibration with EMV protection



Solutions for die casting

- Minimum order quantity 200 pieces
- Choise of technology depending on requested quatities
- Prototyping possible
- Customised solutions possible





Solutions for die casting





HARTING customised solutions



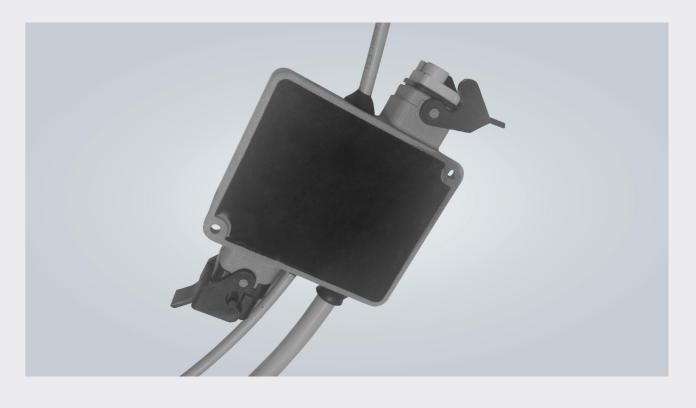
Solutions for injection moulding

- Minimum order quantity 1000 pieces
- Choise of technology depenting on requested quatities
- Prototyping possible
- Customised solutions possible

Potting in customised housings

- Customised box with integrated connector housings
- Fixed wires and connections
- Seals connectors internally
- Flexible for small series
- IP classified according to the requirement









Multiphase test connector

For 10B motor connectorStar or delta connection

Phase connection

Rotating fields

PCB connectivity

Power and signal on PCB
 Boxes with integrated PCB's



Cabling solutions for energy storage systems

Internal and external cabling solutions

Pre-assembled, tested and immediately usable

Components for Electromobility

Charging socket type 2, optionally with motorised or magnetic locking mechanism

- Plug holder type 2
- customised charging cables
- customised labeling

















Connector instead of cable gland

Han-Compact[®] screw-in adapter M25

- Assembly of Han-Compact[®] in M25 cable gland
 Suitable for Han[®] Q 4/2, Han[®] Q 8/0 and Han[®] Q17 inserts

Solutions for machinery

Development and manufacture of sub-systems Fully functional and tested application boxes

Junction boxes

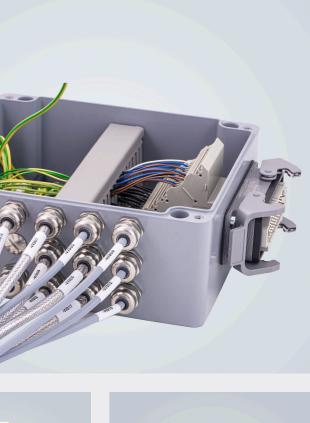


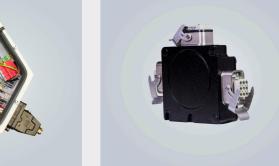












Solutions for decentralised power supply

Pre-assembled cable assemblies

- Different connectors according to customers requirements
- Based on co-engineering

SIEMENS Solution Partner

Power cables

- Frequency converter
- Power distribution boxes
- Boxes for daisy chaining
- Shielded motor cables 7/8" cables for 24V M12 cables













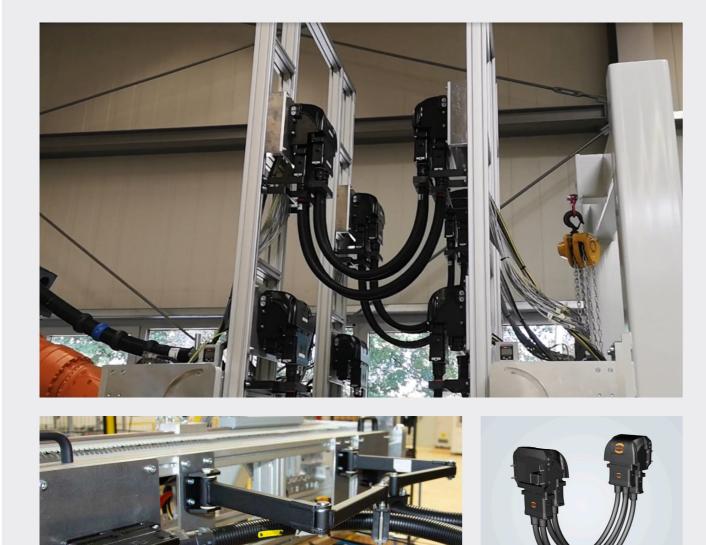






Competence in Engineering & Qualification

- Cable systems based on special requirements in the railway market
- Design, engineering and simulation of complete solutions in coordination with the customer
- Product qualification in the in-house accredited laboratory with focus on railway technology
- Dynamic motion testing based on real track parameters

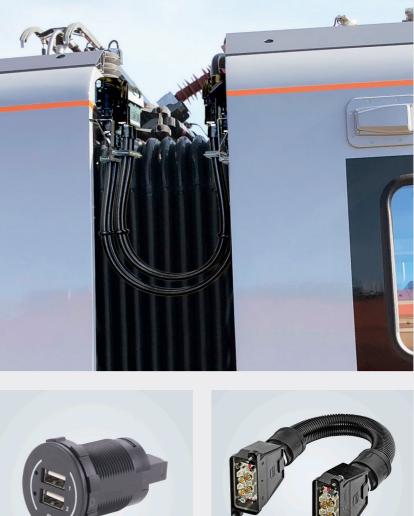


Components for railway applications

Bogie cabling

- Cable assemblies for modules and complete rail vehicles
- System cabling (Ethernet, MVB und WTB, ETCS, fibre optics)
- Solutions for Passenger Information & Entertainment Systems (PIS/PES)
- Terminal boxes and wall feed-through systems
- Inter-car jumper cable systems
- Retrofit solutions











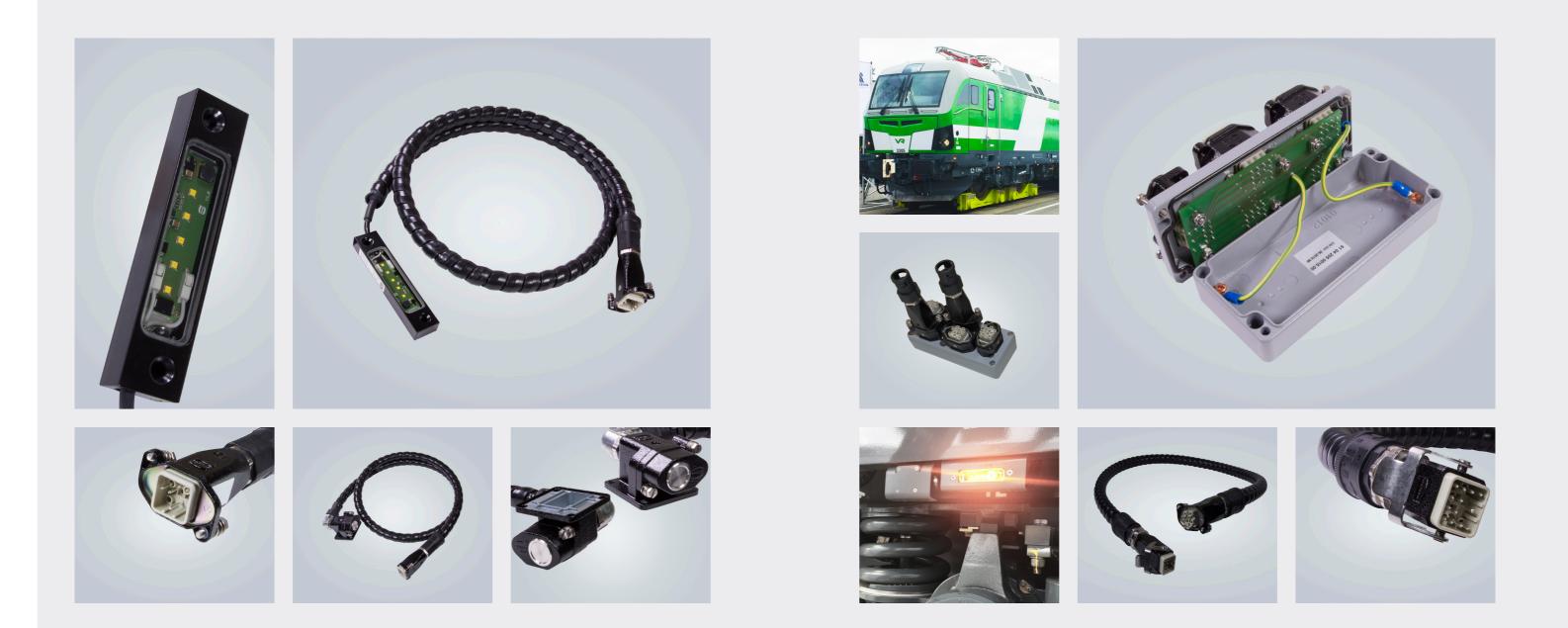
HARTING customised solutions

LED lighting for railway applications

LED lighting for railway applications

Application for harsh environments

- Compact and robust LED lights
- Complete system including cables, distribution box and switch
- Suitable for rolling stocks

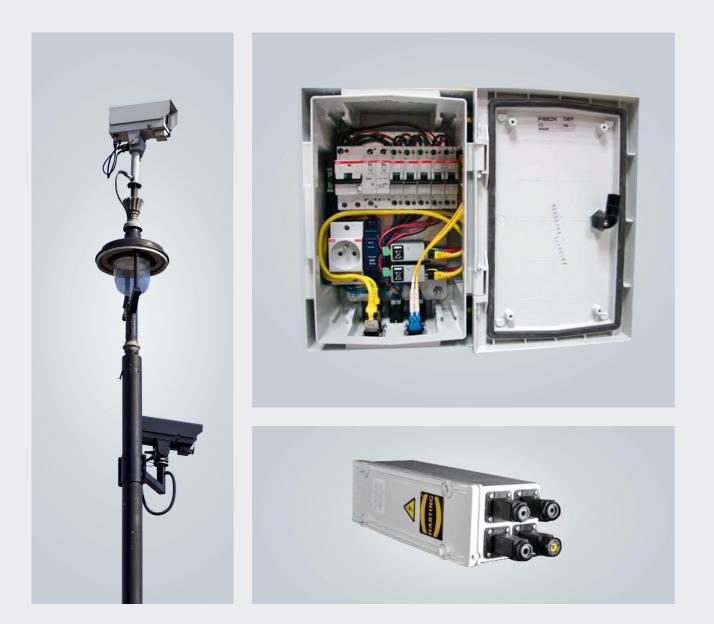


Solutions for control cabinet construction

- Interconnection box for surveillance cameras
- Connections for power and network
- Mountable in various ways
- Fast connections based on PushPull connectivity

Wiring of hybrid busses

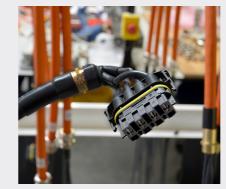
- Power cable assemblies
- Box building and testing
- Integration of components of various suppliers
- Installation on the busses

















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