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Ergonomic Products for Safety and Productivity

Tool Balancers

SSIS

- · Workbench Kits
- JIBS & Booms
- Rail systems & Cranes
- Cord & Hose Reels
- Mobility Kits
- Accessories





See page 3 for details.

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WARRANTY

Gleason warrants for a period of twelve (12) months after date of shipment, all goods manufactured by it to be free from defects in material and workmanship. If, within such warranty period, any such goods are proved, to Gleason's satisfaction, to be defective, such goods shall be repaired or, at Gleason's option, replaced f.o.b. Gleason's factory, without charge. Gleason's obligation hereunder shall be confined to such repair or replacement and shall be further conditioned upon Gleason receiving written notice of any alleged defect within 10 days after its discovery and, at Gleason's option, the return of the alleged defective goods to Gleason, f.o.b. its factory.

The foregoing warranty shall not apply to goods not manufactured by Gleason, or to goods which shall have been repaired or altered by others than Gleason so as to, in Gleason's judgment, adversely affect the same, or which shall have been subject to other than normal use of service, negligence, accident, or improper maintenance care, or storage. With respect to goods furnished but not manufactured by Gleason, the warranty obligations of Gleason shall in all respects conform and be limited to the warranty extended to Gleason by the supplier. The foregoing warranty is in lieu of all other express or implied warranties (except of title) and of all other obligations of Gleason.





Ergonomics Pays Dividends

If your company assembles, ships, or has an office, paying attention to workplace ergonomics increases productivity, reduces compensation claims and costs, and improves employee morale.

After much in-fighting, the OSHA Ergonomics Standard that became effective January 16, 2001, was voted down by the new congress. There is now no law to enforce ergonomic standards, but that doesn't mean your company won't benefit by properly designed and implemented workstations. Ask the insurance company that carries your liability and workers comp. They are vitally interested in the safety of your workplace, including ergonomic issues.

OSHA describes the problem as follows: "Work-related musculoskeletal disorders (MSDs) result when there is a mismatch between the physical capacity of workers and the physical demands of their jobs. Each year 1.8 million workers in the United States report work-related MSDs such as carpal tunnel syndrome, tendonitis and back injuries. About 600,000 MSDs are serious enough to result in workers having to take time off work to recover. The solution to these injuries lies with ergonomics, the science of fitting the job to the worker."

Several factors make broad ergonomic standards or workplace rules difficult or even impossible to enforce:

- Ergonomics is "people based"; the tools and postures that help one person avoid MSDs may not help all. Each person is different.
- MSD symptoms tend to appear slowly, over time. By the time the worker begins to feel pain, it may be too late to avoid the injury.
- Personal worker comfort while performing a task may or may not mean the workstation is properly set up. For example, a worker may feel comfortable reaching for a part but may develop an MSD over time. Repetition is a factor.
- Each task tends to be different from an ergonomic standpoint.

As bleak as the above sounds, there are some basic factors. The five risk factors, as defined by OSHA, are:

- **Repetition**: repeating same motions every few seconds for 2 hours or more at a time or using a device steadily for more than 4 hours daily.
- Force: lifting more than 75 lbs. at any one time or pushing/pulling with more than 20 lbs. of initial force.
- Awkward Postures: repeatedly raising or working with hands above the head for more than two hours a day or working with back, neck or wrists bent for more than two hours total per day.
- **Contact Stress**: using hand or knee as a hammer more than ten times an hour for more than two hours total per day.
- Vibration: using tools that typically have high vibration levels (chain saws, jack hammers, etc.) for more than 30 minutes per day or tools with moderate vibration (jigsaws, grinders, etc.) for more than two hours per day.

Note how "time" plays a significant role in the risk factors. This suggests that workers should be frequently "rotated" from job to job.

A second element is making sure the workstation fits the individual so as to, as much as possible, eliminate lifting, reaching, etc.

These two concepts, task rotation and work place customization, are at odds without properly equipped workstations. Workstations must be fully adjustable and easily configured to the task and the worker. The relatively small investment required to properly outfit your workstations pays big dividends in fewer injuries, improved employee moral and increased production, positively affecting your company's profits.

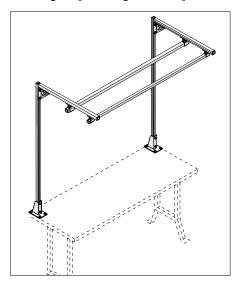
TOOL-ASSIST PRO BY HUBBELL leads the way in solutions to ergonomic problems. Our broad, fully equipped line of modular workstations, tool balancers, torque arms, tool positioners and related equipment has found wide acceptance in ergonomically sensitive companies. In many workplaces, ergonomics was of relatively low importance until management became aware of the cost savings and increased production possible through the use of properly equipped workstations, workstations that can be adjusted to fit both the task and the worker.





UPDATE YOUR EXISTING BENCH

Easily, quickly, inexpensively retrofit old "beaters" as well as new benches.

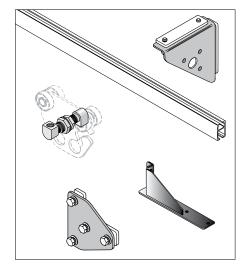


KITS

TOOL-ASSIST PRO kits contain everything needed to assemble ergonomically sound fixed workstations or mobile productivity boosters. All fasteners are included, with most already in place. The only tools required are two wrenches and a tape measure (drilling may be required to secure workstation to some benches). To complete assembly, attach bases to the bench (three styles of bases are available), slide components into position and tighten hardware. Fully customize with readily available components and accessories to make each workstation fit the task and fit the people performing the task. That's practical, affordable ergonomics.

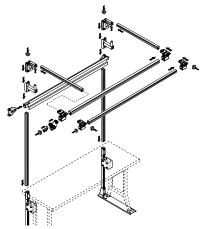


Older bench equipped with new workstation kit and optional accessories.



COMPONENTS

Most components which make up TOOL-ASSIST PRO kits are available separately. Components are often added to basic kits, further customizing them to fit the task. Components may also be used to construct workstations or other equipment using the practical "slide & clamp"assembly method. Where applicable, components include track nuts or clamp bars, plus other hardware, required for assembly.



Kits, components and accessories assemble easily. Just slide into place and tighten.



ACCESSORIES

TOOL-ASSIST PRO workstation accessories increase utilitarian value and make the workplace more user friendly by adding functions. Typical accessories include; adjustable swing arms with a variety of attachments, torque neutralizing arms and tool positioners, air manifolds, bars for holding plastic tote bins, shelves, and lights. Accessories can be installed easily on TOOL-ASSIST PRO fixed or portable workstation kits.



Mobile productivity booster kits are complete, including all hardware. Assembly is required.





Tool Balancers / Make Tools Weightless RGD

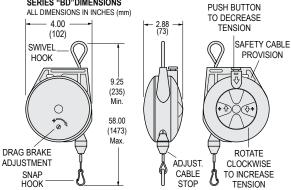
RELIABLE & ECONOMICAL SERIES ERGO-1

FRGO-1 "BD" TOOL BALANCERS are the economical choice for balancing tools weighing up to 5 lbs (2.3kg). Molded ABS housing has a smooth exterior with rounded edges designed for maximum ergonomic appeal. Series "BD" balancers are the most modern, easiest to adjust, and reliable available. Each balancer incorporates all of the important functions expected of a world class product.

SEVEN WAYS BETTER:

- 1. Hand-windable spring tension adjustment knob is flush with the housing.
- 2. Push-button tension release simplifies decrease of spring tension.
- 3. Rugged steel upper swivel hook with secondary safety cable provision.
- 4. Over-sized cable opening with direct in-line pull to reduce cable wear
- 5. 270 lb (121.5kg) test 0.047" (1.2mm) dia. 7 x 7 strand galvanized steel aircraft cable nylon covered to 0.063" (1.6mm) O.D.
- 6. Adjustable cable stop and lower safety hook.
- 7. Matte black finish to minimize reflected light and reduce eye strain.

SERIES "BD" DIMENSIONS



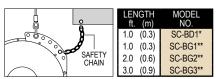
SELECTION CHART

| MIN - MAX LOAD lbs. / (kg.) | CABLE LENGTH* ft. / (m.) | REEL WEIGHT lbs. / (kg.) | MODEL NUMBER |
|--------------------------------|-----------------------------|-----------------------------|-----------------|
| 0.5 - 1.5 (0.2 - 0.7 | 6 (1.8) | 1.3 (0.6) | BD-01 |
| 1.5 - 3.0 (0.5 - 1.4) | 6 (1.8) | 1.3 (0.6) | BD-03 |
| 3.0 - 5.0 (1.4 - 2.3) | 6 (1.8) | 1.5 (0.7) | BD-05 |

*Cable lengths listed are for "active" or "working cable. Includes cable stop and safety hook.

BALANCER ACCESSORIES

ADJUSTABLE CABLE SADDLE Hangs from balancer cable above tool to provide strain relief for electrical cable or air hose. vailable in three sizes. Includes safety clip MODEL CABLE DIAMETER NO. in. (mm) 0.3 - 0.59 (7 - 14)CS-F (15 - 23) 0.6 - 0.94 CS-F2 0.95 - 1.25 (24 CS-F3



SAFETY CABLE/CHAIN

Strongly recommended, secondary steel cable or steel link chain Prevents balancer from accidental fall. Balancers have extra holes for cable or chain.

*Nylon covered steel cable. / **Steel link chain.



with each BG reel.

Rated capacity-70 lbs.

Galvanized forged steel hangers for mounting bal-ancers, torque reels, etc. Measure 0.50" (13mm) between jaws. One #CVF-01 straight clevis included with each "BG" & "TQ" reel. #CVF-11 swivel clevis is optional extra. Pins included. Rated capacity-500 lbs

#STC-01 SAFETY CLIP Bright zinc plated steel safety

latch for tool attachment and

other uses. Measures 2.375" (60mm) long. One included

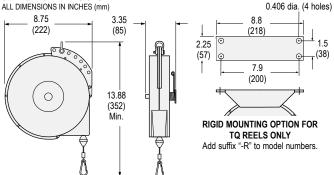


HEAVY DUTY SERIES ERGO-2

ERGO-2 "BG" reels feature rugged steel construction with black polyester baked finish, reinforced hanging bracket with forged clevis for ceiling mounting and extra holes for safety chain attachment. Spring is permanently lubricated and provides constant tension, adjustable for balancing tool in normal working zone (6 - 18 in. [152-457mm]). Cable is 920 lb. (414kg) test 0.09" (2.3mm) dia. 7 x 7 strand galvanized steel aircraft cable nylon covered to 0.12" (3.0mm) O.D. Includes safety tool clip and adjustable cable stop.

LOCKING MODELS include all features listed above plus a positive ratchet lock mechanism to allow locking of the cable at a specific height. A slight pull on the cable releases the lock which functions like a window shade. Lock feature may be disengaged externally when constant tension is required.

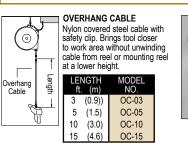




SELECTION CHART

| MIN - MAX LOAD lbs. / (kg.) | CABLE LENGTH* ft. / (m.) | RATCHET LOCK | REEL WT. lbs. / (kg.) | MODEL NUMBER |
|--|-----------------------------|-----------------|--------------------------|--------------------|
| BALANCERS (CONS May be adjusted to bala | STANT PULL REELS) | 152-157mm) ra | 200 | |
| | · · · · · · | | | DO 02 |
| 3 - 7 (1.4 - 3.2) | 8 (2.4) | No | 6 (2.7) | BG-03 |
| 5 - 10 (2.3 - 4.5) | 8 (2.4) | No | 6 (2.7) | BG-07 |
| 8 - 12 (3.6 - 5.4) | 8 (2.4) | No | 7 (3.2) | BG-10 |
| 10 - 15 (4.5 - 6.8) | 8 (2.4) | No | 8 (3.6) | BG-15 |
| 16 - 23 (7.2 - 10.4) | 8 (2.4) | No | 8 (3.6) | BG-20 |
| 16 - 23 (7.2 - 10.4) | 8 (2.4) | No | 8 (3.6) | BG-20SH** |
| 22 - 27 (9.9 - 12.2) | 8 (2.4) | No | 8 (3.6) | BG-25 |
| RETRACTORS (RAT Retract tool upward whe | CHET LOCK) | | | |
| 3 - 7 (1.4 - 3.2) | 8 (2.4) | Yes | 6 (2.7) | BG-03-L |
| 5 - 10 (2.3 - 4.5) | 8 (2.4) | Yes | 6 (2.7) | BG-03-L BG-07-L |
| | 8 (2.4) | | | BG-07-L BG-10-L |
| | | Yes | . (0.2) | |
| 10 - 15 (4.5 - 6.8) | 8 (2.4) | Yes | 8 (3.6) | BG-15-L |
| 16 - 23 (7.2 - 10.4) | 8 (2.4) | Yes | 8 (3.6) | BG-20-L |
| 16 - 23 (7.2 - 10.4) | 8 (2.4) | Yes | 8 (3.6) | BG-20-LSH** |
| 22 - 27 (9.9 - 12.2) | 8 (2.4) | Yes | 8 (3.6) | BG-25-L |
| TORQUE REELS (R | ATCHET LOCK AND L | ONGER CABLE |) | |
| 3 - 7 (1.4 - 3.2) | 15.0 (4.5) | Yes | 8 (3.6) | TQ1507*** |
| 5 - 10 (2.3 - 4.5) | 15.0 (4.5) | Yes | 10 (4.5) | TQ1510*** |
| 10 - 15 (4.5 - 6.8) | 15.0 (4.5) | Yes | 12 (5.4) | TQ1515*** |

*Cable lengths listed are "active" or "working" cable. **Includes BG-SH "Shock Stop". See Below. **Clevis mount. For rigid mount add "-R" to model number.



'SHOCK STOP' SHOCK ABSORBER

Minimize cable damage often caused by overtensioning tool balancers. "Shock Stop" kit is easily installed. Can be used on anv Series BG balancer Kit includes spring, cable stops, all hardware.







ERGD TAPERED DRUM TOOL BALANCERS

Drum Compensates For Changing Spring Rate

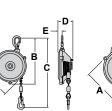
Heavy-duty construction. Tapered drum compensates for changing spring rate. Direct spring powered - no motors or expensive gear trains to break or wear out.

ERGO-3 "BH" Tapered Drum tool balancers keep tools within reach and reduce damage to tools by suspending them out of the way above the work surface. Risk of repetitive motion injury is reduced because only a light, downward force is required to place the tool in proper operating position. As the tool is lowered, and the spring is wound more tightly, the effective drum diameter increases to compensate for the increased force. Thus, when properly adjusted, the tapered drum keeps the tool at the positioned height.

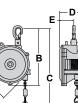
Features include:

- · Rugged die cast aluminum housing
- · Both top and bottom hooks have spring-loaded safety latches
- Heavy duty steel wire rope
- Automatic safety catch prevents free-spooling if springs fail (not available on BH-02/BH-05)
- · Easy adjustment with everyday tools from outside housing

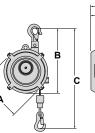




BH-02



BH-03/BH-05



Models "BH-09"

through "BH-70"

BH-09/BH-70

| | Selection Chart | | | | |
|--------------------|-----------------|-----------------|--------------|--|--|
| For Tool Weighing* | Cable Travel | Shipping Weight | Model Number | | |
| 1.1 - 4.4 lbs. | 3.3 ft. | 2.2 lbs. | BH-02 | | |
| 2.2 - 6.6 lbs. | 4.3 ft. | 2.8 lbs. | BH-03 | | |
| 5.5 - 11 lbs. | 4.3 ft. | 3.3 lbs. | BH-05 | | |
| 9 - 20 lbs. | 3.9 ft. | 13.4 lbs. | BH-09 | | |
| 20 - 33 lbs. | 3.9 ft. | 13.4 lbs. | BH-15 | | |
| 33 - 48 lbs. | 4.5 ft. | 22.6 lbs. | BH-22 | | |
| 48 - 66 lbs. | 4.5 ft. | 22.6 lbs. | BH-30 | | |
| 66 - 88 lbs. | 4.5 ft. | 27.0 lbs. | BH-40 | | |
| 88 - 110 lbs. | 4.5 ft. | 27.0 lbs. | BH-50 | | |
| 110 - 132 lbs. | 4.5 ft. | 31.4 lbs. | BH-60 | | |
| 132 - 154 lbs. | 4.5 ft. | 31.4 lbs. | BH-70 | | |
| 154 - 187 lbs. | 4.5 ft. | 58.4 lbs. | BH-85 | | |
| 187 - 220 lbs. | 4.5 ft. | 56.0 lbs. | BH-100 | | |
| 220 - 264 lbs. | 4.5 ft. | 60.0 lbs. | BH-120 | | |
| 264 - 308 lbs. | 4.5 ft. | 61.0 lbs. | BH-140 | | |

* Tool weight includes hose or cord and other attachments which must be supported by balancer.

| Dimensional Chart | | | | | |
|-------------------|----------|-----------|----------------|----------|----------|
| Model | А | В | C** | D | E |
| BH-02 | 5.00 in. | 7.25 in. | 11.25 in. min. | 1.81 in | 0.81 in |
| BH-03/BH-05 | 5.83 in. | 8.25 in | 12.50 in. min. | 2.72 in. | 1.44 in |
| BH-09/BH-15 | 7.00 in. | 10.00 in. | 13.00 in. min. | 5.50 in. | 2.88 in |
| BH-22/BH-70 | 8.60 in. | 12.60 in. | 17.00 in. min. | 6.40 in. | 3.19 in. |
| BH-85 | 9.50 in. | 14.00 in. | 20.00 in. min | 9.75 in. | 5.38 in |
| BH-100/BH-140 | 9.50 in. | 14.00 in. | 21.00 in. min | 9.75 in. | 5.38 in |

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BH-100/BH-140

** Minimum height fully retracted, inside of hook to inside of hook.

BH-85

Models "BH- 85'

through "BH-140"

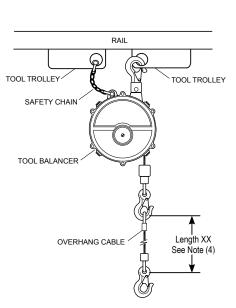
| Safety Chain (recommended) | | | | |
|--|----------|--------|--|--|
| Description Shipping Weight Model Number | | | | |
| 2.0 ft. Steel Link Chain w/ Clevises | 1.5 lbs. | SC-EH2 | | |
| 3.0 ft. Steel Link Chain w/ Clevises 2.0 lbs. SC-EH3 | | | | |

5



Accessories For ERGO-3 BH Tool Balancers

| | Series BH Tool Balancer Accessories | | | | |
|------------|-------------------------------------|-----------------|--------|-----------|--------------|
| Balancer | Capacity Safety | Overhang | Tool | | |
| Model No. | Lbs. | (Kg) | Chain | Cable (4) | Trolley |
| BH-02 (1) | 1.1 - 4.4 | (0.5 - 2.0) | NONE | OC-XX | WS30-BTL (6) |
| BH-03 (1) | 2.2 - 6.6 | (1.0 - 3.0) | SC-BG3 | OC-XX | WS30-BTL (6) |
| BH-05 (1) | 5.5 - 11 | (2.5 - 5.0) | SC-BG3 | OC-XX | WS30-BTL (6) |
| BH-09 (1) | 9 - 20 | (4.1 - 9.1) | SC-BG3 | OC-XX (5) | WS50-BTL |
| BH-15 (2) | 20 - 33 | (9.1 - 15) | SC-BG3 | OC-XX (5) | WS50-BTL |
| BH-22 (2) | 33 - 48 | (15 - 21.8) | SC-BG3 | OC5MB-XX | WS50-BTL |
| BH-30 (2) | 48 - 66 | (21.8 - 30.0) | SC-BG3 | OC5MB-XX | WS60-BT |
| BH-40 (2) | 66 - 88 | (30.0 - 40.0) | SC-BH3 | OC5MB-XX | WS60-BT |
| BH-50 (2) | 88 - 110 | (40.0 - 50.0) | SC-BH3 | OC5MB-XX | WS60-BT |
| BH-60 (2) | 110 -132 | (50.0 - 60.0) | SC-BH3 | OC5MB-XX | WS60-BT |
| BH-70 (2) | 132 -154 | (60.0 - 70.0) | SC-BH3 | OC5MB-XX | WS60-BT |
| BH-85 (2) | 154 -187 | (70.0 - 85.0) | SC-BH3 | OC8MB-XX | WS60-BT |
| BH-100 (3) | 187 - 220 | (85.0 - 100.0) | SC-BH3 | OC8MB-XX | W6S-BT |
| BH-120 (3) | 220 - 264 | (100.0 -120.0) | SC-BH3 | OC8MB-XX | W6S-BT |
| BH-140 (3) | 264 - 308 | (120.0 - 140.0) | SC-BH3 | OC8MB-XX | W6S-BT |



(1) Balancer hook will fit WS30-BTL or WS50-BTL Tool Trolley.

(2) Balancer hook will fit either WS50-BTL, WS60-BT or W6S-BT Tool Trolley.

(3) Balancer hook will fit only W6S-BT Tool Trolley.

(4) "XX" = Length req'd. When ordering indicate, -03 = 3 ft., -05 = 5 ft. or -10 = 10 ft.

(5) Use with BH-09 or BH-15 requires one additional SCT-01 Safety Clip.

(6) WS50-BTL may also be used with BH-02, BH-03 and BH-05.

Repair Parts For ERGO-3 BH Tool Balancers

| BH-09 - 70 BALANCERS | | | |
|----------------------|----------------------------|--|--|
| MODEL # | DESCRIPTION | | |
| BH09-SPG | SPRING FOR BH-09 | | |
| BH15-SPG | SPRING FOR BH-15 | | |
| BH22-SPG | SPRING FOR BH-22 | | |
| BH30-SPG | SPRING FOR BH-30 | | |
| BH40-SPG | SPRING FOR BH-40 | | |
| BH50-SPG | SPRING FOR BH-50 | | |
| BH60-SPG | SPRING FOR BH-60 | | |
| BH70-SPG | SPRING FOR BH-70 | | |
| BH915-CBL | CABLE FOR BH-09 & BH-15 | | |
| BH2270-CBL | CABLE FOR BH-22 THRU BH-70 | | |
| BH915-DRM | DRUM FOR BH-09 & BH-15 | | |
| BH2270-DRM | DRUM FOR BH-22THRU BH-70 | | |

| BH-02 - 05 BALANCERS | | | |
|-------------------------|--|--|--|
| DESCRIPTION | | | |
| SPRING W/DRUM FOR BH-02 | | | |
| SPRING W/DRUM FOR BH-03 | | | |
| SPRING W/DRUM FOR BH-05 | | | |
| CABLE FOR BH-02 | | | |
| CABLE FOR BH-03 | | | |
| CABLE FOR BH-05 | | | |
| | | | |

| BH-85 - 140 BALANCERS | | | |
|-----------------------|------------------------------------|--|--|
| MODEL # | DESCRIPTION | | |
| BH85-SPG | SPRING FOR BH-85 | | |
| BH100-SPG | SPRING FOR BH-100 | | |
| BH120-SPG | SPRING FOR BH-120 | | |
| BH140-SPG | SPRING FOR BH-140 | | |
| BH85140-DRM | DRUM W/CABLE FOR BH-85 THRU BH-140 | | |





SINGLE COLUMN WORKSTATION KITS Swing or Fixed Booms

SINGLE COLUMN KITS are the efficient and economical way to meet ergonomic requirements. Each kit is complete with 180° swing or fixed boom, safety hook or balancer trolley and Universal Bracket for mounting everything from an air line fitting to peg board. Some models also include tool balancer, coiled air line, brass air line fitting and cord grip for use with electric tools. It's ready to mount on your

36" (914mm) LONG BOOM WORK STATION KIT (above, left) includes (1) fixed or swing 3 ft. WS30 swing boom, (1) 5 ft. WS50 vertical column, (1) 1.5, 2.5, or 5.0 lb.tool balancer, (1) balancer trolley, (1) end stop (with trolley only), (2) end caps, (1) WS-UH universal bracket, (1) brass air fitting, (1) cord grommet, (1) coiled 1/4" air line, (1) mounting base, all hardware required for assembly. Mounting fasteners not included. Does not include tool.

24" (610mm) LONG BOOM WORK STATION KIT (above, right) includes (1) fixed or swing 2 ft. WS30 boom, (1) 4 ft. WS50 vertical column, (1) balancer trolley or end stop hook, (1) end stop (with trolley only), (2) end caps, (1) angle bracket (fixed boom only), (1) WS-UH universal bracket, (1) mounting base, and all assembly hardware. Does not include fasteners for mounting base to bench. Does not include swing arms, balance reel, tool, air line or fittings shown in illustration.

WS30 boom for total loads to 30 lbs. (13.5 kg)

| Min - Max BALANCER CAPACITY | TROLLEY MODEL NUMBER | BOOM LENGTH & TYPE | VERTICAL COLUMN HEIGHT | WITH HOOK MODEL NO. | WITH TROLLEY MODEL NO. |
|-----------------------------------|----------------------------|--------------------------|------------------------------|------------------------|---------------------------|
| 0.5–1.5 lbs | WS30-BTS | 36" Swing | 5' (1.5m) | na | WTS-050301 |
| 1.5–3.0 lbs. | WS30-BTS | 36" Swing | 5' (1.5m) | na | WTS-050302 |
| 3.0–5.0 lbs. | WS30-BTS | 36" Swing | 5' (1.5m) | na | WTS-050305 |
| 0.5–1.5 lbs | WS30-BTS | 36" Fixed | 5' (1.5m) | na | WTF-050301 |
| 1.5–3.0 lbs. | WS30-BTS | 36" Fixed | 5' (1.5m) | na | WTF-050302 |
| 3.0–5.0 lbs. | WS30-BTS | 36" Fixed | 5' (1.5m) | na | WTF-050305 |
| na | WS30-BTL* | 24" Swing | 4' (1.2m) | WHS-020400 | WTS-020400 |
| na | WS30-BTL* | 24" Fixed | 4' (1.2m) | WHF-020400 | WTF-020400 |

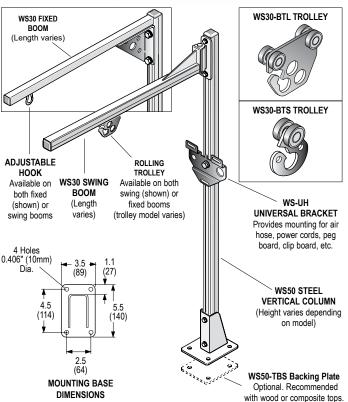
* Only on models supplied with trolley.

work bench then customize - add swing arms with attachments, as shown below right, or other items as required. Horizontal boom has rated maximum capacity of 30 lbs. (13.5 kg). Bolts to any bench top. Hardware for mounting jib to bench not included. Balancer is easily adjusted to support tool weight allowing maximum productivity with minimum effort. Tool not included.



24" SWING BOOM KIT WITH ROLLING TROLLEY

Also available with fixed tool hook. Pictured with optional tool balancer, swing arms, white marker board and document stand. Tool and air line also supplied by customer. Swing arms may also be installed on 36" jib kits.



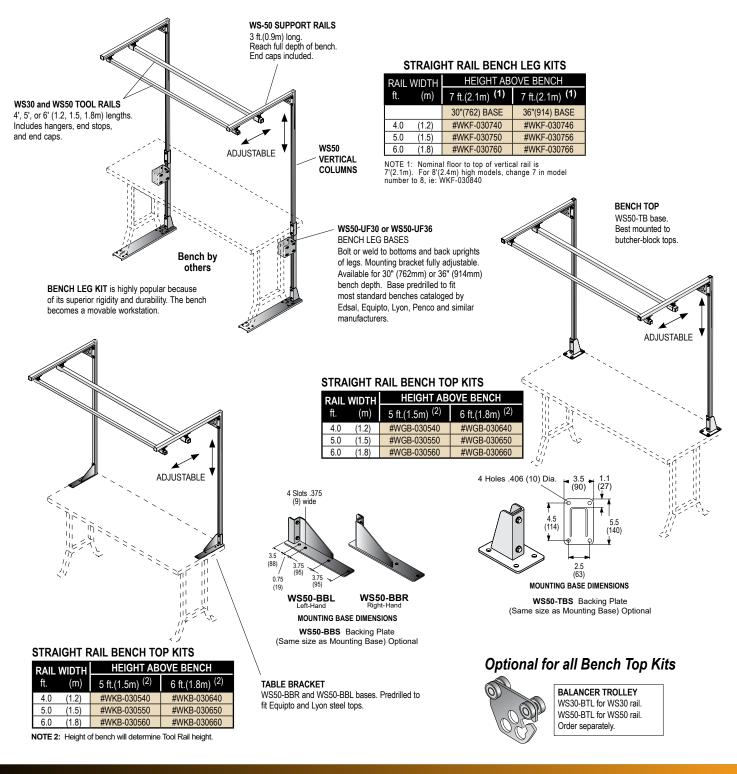




TOOL RAIL KITS Dual Rail, Dual Column, Bench Supported

DUAL COLUMN WORKSTATION KITS include two straight rails, your choice of three mounting base styles and in a range of heights to fit virtually any bench and any task you have. Height of horizontal support rails is adjustable, as is position of rails and width (distance between vertical columns). Kits include one WS30 and one WS50 rail. Either or both may be used as tool rail by adding optional balancer trolleys. Trolley mounted TORQ-ARMTM may be used, as can most accessories. Additional components may be added to make these workstations even more functional. Consult your Hubbell Workplace Solutions distributor or contact the factory for more details.

TOOL RAIL KITS include (1) WS30 rail with hangers, (1) WS50 rail with hangers, (2) WS50 vertical columns, (2) WS50 horizontal 36" rails, (2) angle brackets with hardware, (2) bases as shown, (4) end stops, (8) end caps, and all assembly hardware.

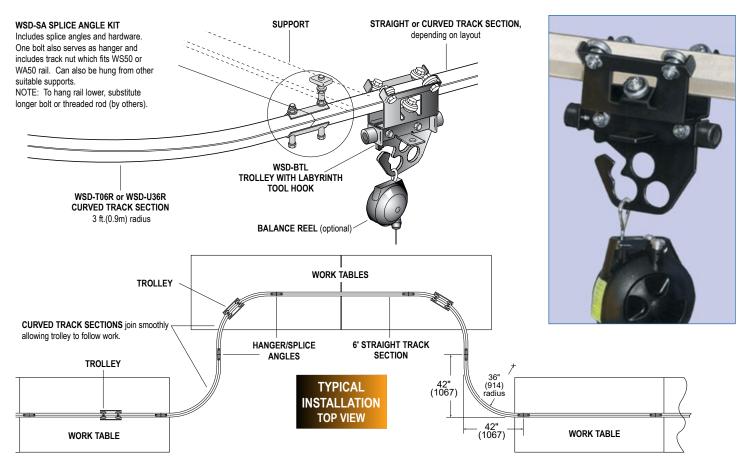






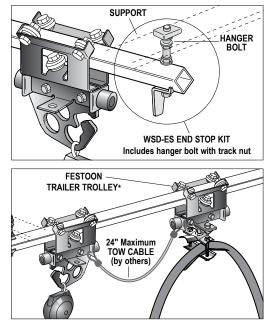
CURVED RAIL FOLLOWS THE WORK Guides Tools and Controls Around Corners

UNIQUE DIAMOND RAIL track and matching trolleys allow tools or control boxes to follow assembly line or conveyor path. Curved sections with 3 ft. (0.9m) radius form 90° corner and connect to other curved or straight track sections for smooth, non-stop trolley movement. Design and build your own system from components shown below. Threaded hangers may be hung from overhead beams or from WS50 rail using standard track nut. Trolleys include safety flanges to prevent fall if rollers fail. Capacity 30 lbs. (13.5 Kg).



| COMPONENT CHART | | | | | |
|--|-----------------|----------|--|--|--|
| DESCRIPTION FINISH MODEL NO | | | | | |
| | BEIGE POLYESTER | WSD-T06 | | | |
| 6' (1.8m) STRAIGHT TRACK SECTION | UNFINISHED | WSD-U06 | | | |
| 90" x 36" (914 mm) RADIUS CURVED TRACK SECTION | BEIGE POLYESTER | WSD-T36R | | | |
| CURVED TRACK SECTION | UNFINISHED | WSD-U36R | | | |
| SPLICE ANGLE KIT includes (2) angles, hanger bolt, splice bolt, nuts & washers | ZINC PLATED | WSD-SA | | | |
| END STOP KIT (right, top) includes end stop, hanger bolt, nuts & washers | ZINC PLATED | WSD-ES | | | |
| TROLLEY-LABYRINTH TOOL HOOK | BLACK POLYESTER | WSD-BTL | | | |
| FESTOON TRAILER TROLLEY* | BLACK POLYESTER | WSD-RC12 | | | |

*FESTOON TRAILER TROLLEY (right, bottom) provides easy management of cord or hose supplying power to tool. Fits cable or hose 0.60–0.94" (15–24mm) diameter. Tow cable connecting tool trolley to trailer trolley should not exceed 24" in length.

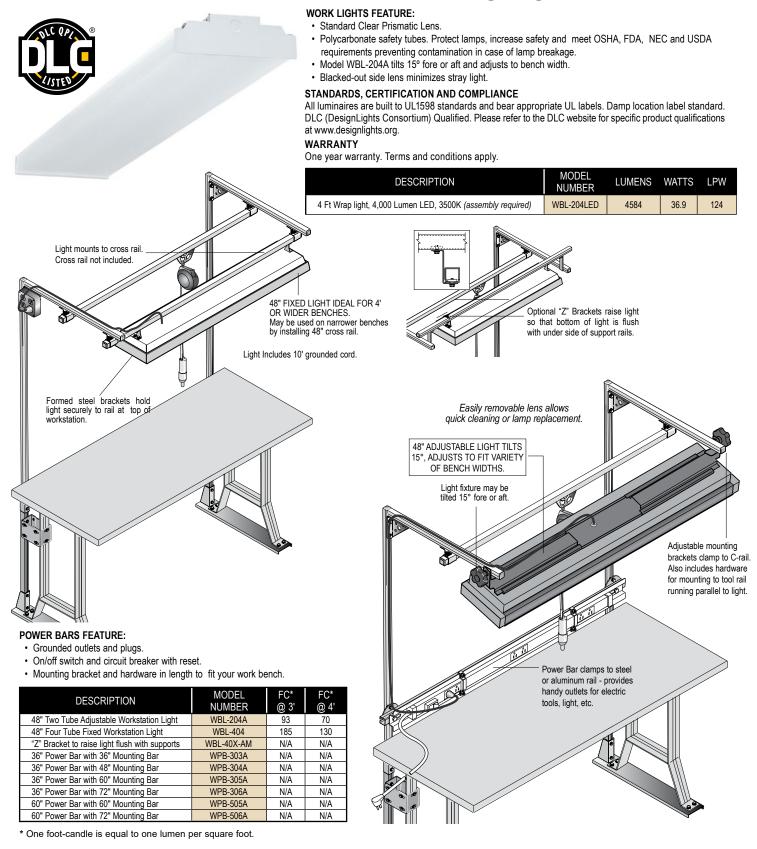






4 Ft LED Workbench Light & Power Bars

The economic and efficient solution for workbench lighting!







ADD ACCESSORIES TO YOUR KIT Make Your Workstations Do All They Can Do

MANIFOLD WITH BRACKETS

NEW DESIGN

ft. (m) 3.0 (0.9)

4.0 (1.2)

5.0 (1.5)

6.0 (1.8)

7.0 (2.1)

8.0 (2.4)

Square tubing provides 66% more volume than former round tube. Ideal where multiple tools are used. Drilled and tapped for 3/8" NPT air inlets and outlets (see chart below for quantity). Mounts to vertical columns or top rails on workstations. Beige Polyester Finish. Mounting hardware included.



4

5

6

7

8

WEIGHT

18 lbs.

22 lbs.

28 lbs

33 lbs

37 lbs.

42 lbs

Holds hanging plastic bins. Mounts to WS50 or WA50 vertical columns. Beige Polyester Finish. Includes mounting brackets and hardware. Accepts Akro, Lewis, Nestier, Duralene and other brands of bin boxes. Maximum capacity 50 lbs. (22.5kg).

SHELVES WITH BRACKETS

Style "A"

Hold up to 50 lbs. (22.5 kg). of parts, tools, etc. Adjustable tilt. Style "A", in 12" or 18" depth, mounts between vertical columns (column spacing fixed). Style "B" (12" deep only) mounts on front of columns (brackets may be adjusted to match column spacing). Polyester Finish. Shelves beige, brackets black. Mounting hardware included.



(m)

3.0 (0.9)

4.0 (1.2)

5.0 (1.5)

6.0 (1.8)

7.0 (2.1)

8.0 (2.4)

9.0 (2.7)

NUMBER

WS50-BB03A

WS50-BB04A

WS50-BB05A

WS50-BB06A

WS50-BB07A

WS50-BB08A

WS50-BB09A

| - |
|-----------------|
| MODEL NUMBER |
| (305) Deep |
| WS50-SS00 |
| WS50-SS03 |
| WS50-SS04 |
| WS50-SS05 |
| WS50-SS06 |
| (457) Deep |
| WS50-SS00 |
| WS50-SS183 |
| WS50-SS184 |
| WS50-SS185 |
| WS50-SS186 |
| |

| Style "B" | | | | | | | |
|-------------------|-----------------|--|--|--|--|--|--|
| WIDTH* in (mm) | MODEL NUMBER | | | | | | |
| Style "B"-12" | (305) Deep | | | | | | |
| Bracket Kit | WS50-SS00A | | | | | | |
| 32.0 (812) | WS50-SS03A | | | | | | |
| 44.0 (1117) | WS50-SS04A | | | | | | |
| 56.0 (1422) | WS50-SS05A | | | | | | |
| 68.0 (1727) | WS50-SS06A | | | | | | |

*Center-to-center spacing of vertical columns must be WIDTH + 2" (51mm) for Style "A" shelves.

ADJUSTABLE FOOT RESTEasy On The Legs

NUMBER

WMAN-030

WMAN-04C

WMAN-050

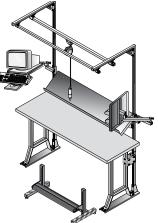
WMAN-06C

WMAN-07C

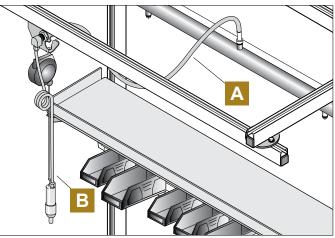
WMAN-08C

Seated or standing, your workers can be more productive and more comfortable when a foot rest is used. In addition, use of a foot rest offers a degree of protection from back or leg strain. Fully adjustable and strong enough for heavy industrial applications, it's constructed of steel with extruded aluminum foot bar. Standard model measures 29" wide, 12.75" deep and 12.25" high. Smaller "under desk" version measures is 23" wide. Both rest on four non-skid rubber feet. The foot bar is easily adjustable from 4" to 11" above the floor and tilts 15° fore and aft. Frame is finished with matte black baked polyester coating. Foot bar is natural aluminum with two anti-skid strips.

Office "Under Desk" Foot Rest



AIR LINES



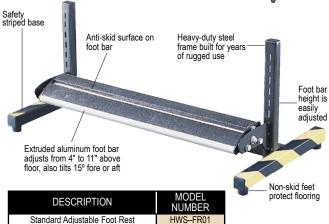


The most flexible air line we have found. Ideal for connecting tool trolley to manifold or other supply because its flexibility does not interfere with trolley movement. Clear, reinforced plastic, 3/8" I.D. with 3/8" NPT male swivel fittings on both ends.

| LENGTH ft. (m) | MODEL NUMBER |
|-------------------|-----------------|
| 2.0 (0.6) | HWS-AL02 |
| 3.0 (0.9) | HWS-AL03 |
| 4.0 (1.2) | HWS-AL04 |
| 5.0 (1.5) | HWS-AL05 |
| 6.0 (1.8) | HWS-AL06 |

Coiled hose from trolley to tool. Transparent blue polyurethane hose is flexible and light weight, doesn't interfere with tool positioning. Excellent memory retention. High chemical resistance. 3/8" O.D. x 1/4" I.D. x 4' extended length. 1/4" NPT male swivel fitting both ends.





HWS-FR02

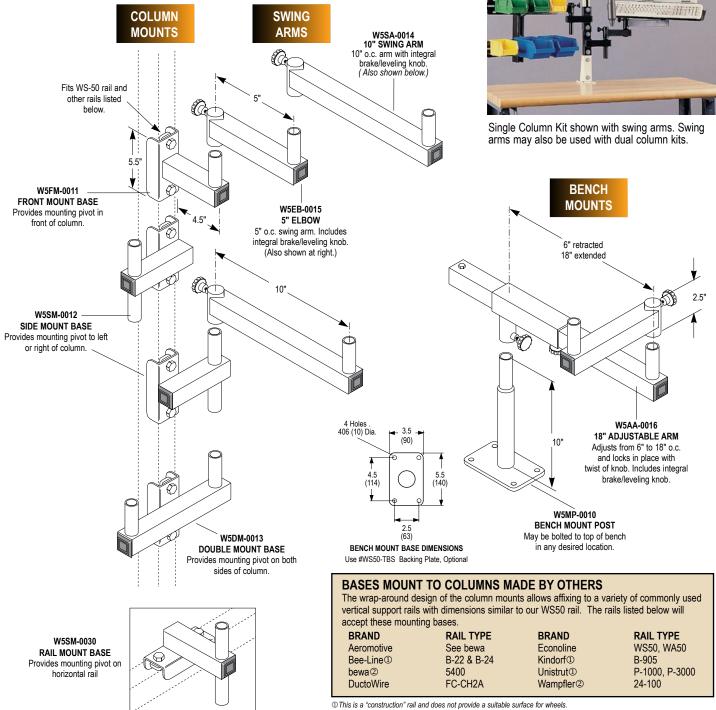
11





WORK LIGHTS AND POWER BARS Power-up and Put Some Light on the Subject

Swing arms with a variety of attachments, can be added to existing workstations or benches. Column mounts clamp on any WS50 or similar column or rail. Bench mount can be bolted to any level surface. Arms, elbows and attachments slide together and can be adjusted to provide maximum worker efficiency, least worker strain. Black baked polyester finish (boards natural, beige or white as shown). Max capacity 30 lbs. (13.5 kg), arm alone or arm and elbow together. Use of three or more arms or elbows on one mount reduces capacity and is not recommended. Swing arms, elbows and attachments include adjustable drag brakes. Installation hardware included with column mounts.



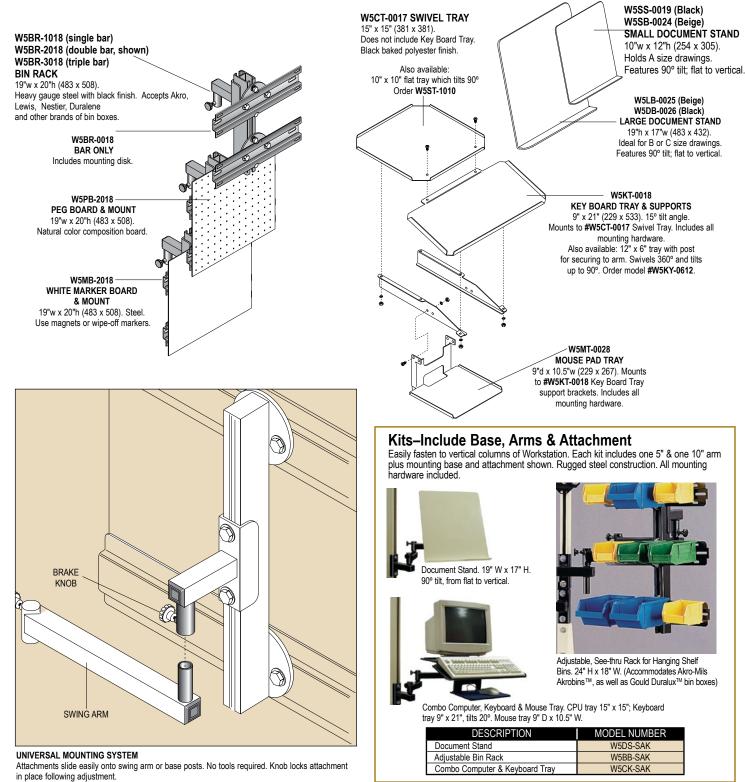
© German product design





ADD ACCESSORIES TO YOUR KIT Make Your Workstations Do All They Can Do

Customize your workstations to fit the task and the worker. Attachments slide easily onto mounts or swing arms (previous page). Adjustable brake may be tightened to limit free movement. Frame available separately for holding your custom board. Components finished as shown below. All mounting hardware included. Complete kits, including arms, also available. See details below, right.

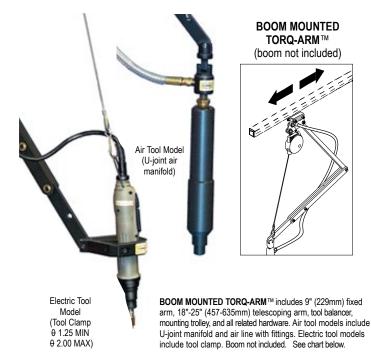






TORQ-ARM FOR ASSEMBLY TOOLS Complete Workstation Kit or TORQ-ARM Only

Take a step towards OSHA Ergonomics standard compliance by fitting workstations with Torq-Arm[™] Torque Neutralizing arms. Available for either air or electric tools. Light weight anodized aluminum arms support weight of tool and allow easy positioning while preventing transmission of rotational forces to worker's hands or wrists. Units include tool balancer, telescoping positioning arms and rolling trolley for mounting in lateral tool rail on workstation or on bench mounted jib with swing boom (jib included). Electric tool models feature secure tool clamp which may also be used for electric or air powered pistol grip tool. Air tool models feature a U-joint manifold which supplies air to tool and allows vertical and horizontal tool positioning. JIB MOUNTED TORQ-ARM[™] KIT includes all parts necessary for assembling a complete, ergonomically correct TORQ-ARM[™] on an existing bench. Maximum torque rating is 15 foot pounds (20N.m). All steel parts protected with durable baked polyester finish. Order model for correct type and weight tool. Tools not included.



TORQ-ARM[™] ONLY-BOOM MOUNTED

| Min, - Max. TOOL WEIGHT | TOOL TYPE | UNIT WEIGHT | MOI NUM | |
|----------------------------|--------------|------------------|------------|-----------|
| TOOL WEIGHT | | WLIGITI | WS30 BOOM | WS50 BOOM |
| 0.5–1.5 lbs. (0.2–0.7 kg) | Air | 5 lbs. (2.25 kg) | WS30-FA-1 | WS50-FA-1 |
| 1.5–3.0 lbs. (0.7–1.4 kg) | Air | 5 lbs. (2.25 kg) | WS30-FA-2 | WS50-FA-2 |
| 3.0-5.0 lbs. (1.4-2.3 kg) | Air | 5 lbs. (2.25 kg) | WS30-FA-5 | WS50-FA-5 |
| 0.5-1.5 lbs. (0.2-0.7 kg) | Electric | 5 lbs. (2.25 kg) | WS30-FE-1 | WS50-FE-1 |
| 1.5-3.0 lbs. (0.7-1.4 kg) | Electric | 5 lbs. (2.25 kg) | WS30-FE-2 | WS50-FE-2 |
| 3.0-5.0 lbs. (1.4-2.3 kg) | Electric | 5 lbs. (2.25 kg) | WS30-FE-5 | WS50-FE-5 |

RAIL MOUNTED TORQ-ARM™

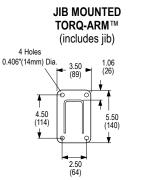
Rail Not Included

Designed to be mounted on straight overhead tool rails. Specify WS30 or WS50 rail. See chart below. For optional swing lock, order #625288.

OVERHEAD RAIL MOUNTED TORQ-ARM[™] includes 9" (229mm) fixed arm, 18"-25" (457-635mm) telescoping arm, tool balancer, mounting trolley for WS30 or WS50 straight rail (check rail size before ordering), and all related hardware. Air tool models include U-joint manifold and air line with fittings. Electric tool models include tool clamp. Mounting rail and tool not included.

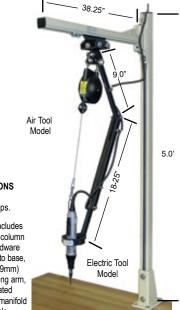
| TO | RQ-ARM [®] | ONLY-R | AIL MOUNT | ED |
|----|---------------------|--------|-----------|----|
| | | | | |

| Min, - Max. TOOL WEIGHT | TOOL TYPE | UNIT WEIGHT | MOI NUM | |
|----------------------------|--------------|------------------|------------|-----------|
| | IIFL | WLIGITI | WS30 RAIL | WS50 RAIL |
| 0.5–1.5 lbs. (0.2–0.7 kg) | Air | 5 lbs. (2.25 kg) | WS30-TA-1 | WS50-TA-1 |
| 1.5-3.0 lbs. (0.7-1.4 kg) | Air | 5 lbs. (2.25 kg) | WS30-TA-2 | WS50-TA-2 |
| 3.0-5.0 lbs. (1.4-2.3 kg) | Air | 5 lbs. (2.25 kg) | WS30-TA-5 | WS50-TA-5 |
| 0.5-1.5 lbs. (0.2-0.7 kg) | Electric | 5 lbs. (2.25 kg) | WS30-TE-1 | WS50-TE-1 |
| 1.5-3.0 lbs. (0.7-1.4 kg) | Electric | 5 lbs. (2.25 kg) | WS30-TE-2 | WS50-TE-2 |
| 3.0-5.0 lbs. (1.4-2.3 kg) | Electric | 5 lbs. (2.25 kg) | WS30-TE-5 | WS50-TE-5 |



WS50-TB MOUNTING BASE DIMENSIONS #WS50-TBS Backing Plate Optional. Recommended on wood or composite tops.

BENCH MOUNTED TORQ-ARM[™] JIB includes (1) WS30 swing boom, (1) WS50 vertical column with base, (2) end caps, (1) end stop, hardware for mounting boom to column and column to base, and (1) TORQ-ARM[™] kit including 9" (229mm) fixed arm, 18"-25" (457-635mm) telescoping arm, tool balancer, mounting trolley, and all related hardware. Air tool models include U-joint manifold and air line with fittings. Electric tool models include tool clamp.



TORQ-ARM[™] mounted on Jib with Swing Boom. Mounts to bench top. Jib included.

| Min, - Max. TOOL WEIGHT | TOOL TYPE | UNIT WEIGHT | |
|----------------------------|--------------|----------------|-----------|
| 0.5-1.5 lbs. (0.2-0.7 kg) | Air | 20 lbs. (9 kg) | WS30-RA-1 |
| 1.0-2.50 lbs. (0.5-1.1 kg) | Air | 20 lbs. (9 kg) | WS30-RA-2 |
| 2.0-5.0 lbs. (0.9-2.3 kg) | Air | 20 lbs. (9 kg) | WS30-RA-5 |
| 0.5–1.5 lbs. (0.2–0.7 kg) | Electric | 20 lbs. (9 kg) | WS30-RE-1 |
| 1.0-2.50 lbs. (0.5-1.1 kg) | Electric | 20 lbs. (9 kg) | WS30-RE-2 |
| 2.0-5.0 lbs. (0.9-2.3 kg) | Electric | 20 lbs. (9 kg) | WS30-RE-5 |





TOOL POSITIONERS Neutralize Torque, Eliminate Tool Lifting

Tool Positioners stop shock and torque transmission to wrists and arms, one of the major causes of musculoskeletal disorders (MSDs). Dual parallel arms also keep tool in a vertical position as it is moved across work area, eliminating need to lift or twist tool. Spring tension is adjustable for tools from 1.0–7.0 pounds. Air tools (AM models) attach directly to bottom of air manifold. Electric tools (EC models) clamp to adapter plate. Choice of positioner mounting. Post models mount to top of work surface, positioner is adjustable on 26" post (included). Column mounted positioners include adjustable bracket for attaching to workstation upright. Maximum torque rating is 97 inch pounds (11N.m).

- · Reduces transmission of shock and torque to worker's hand, wrist or arm
- · Automatically positions tool perpendicular to work piece
- Adjustable tension supports air or electric powered tools from 1.0-7.0 lbs.
- Arm reach: 15" minimum 31.5" maximum from base pivot point





| Min, - Max. TOOL WEIGHT | TOOL TYPE | MOUNTING TYPE | UNIT WEIGHT | MODEL NUMBER |
|----------------------------------|--------------|-------------------------------|------------------|-----------------|
| 1.0 – 7.0 lbs. (0.45–3.15 kg) | Air | Post (post included) | 5 lbs. (2.25 kg) | WSP-AM |
| 1.0 – 7.0 lbs. (0.45–3.15 kg) | Air | Bracket (bracket included) | 5 lbs. (2.25 kg) | WS50-AM |
| 1.0 – 7.0 lbs. (0.45–3.15 kg) | Electric | Post (post included) | 5 lbs. (2.25 kg) | WSP-EC |
| 1.0 – 7.0 lbs. (0.45–3.15 kg) | Electric | Bracket (bracket included) | 5 lbs. (2.25 kg) | WS50-EC |



360°

ToolAs

erPro

.344 wide slots



WS60-BT TROLLEY

end of travel

LENGTH "L'

(5.4)

ft (m)

6.0 (1.8)

120 (3.6)

18.0

system. Includes holes for air

KIT MODEL NUMBER

W6F-000006

W6F-000012

W6F-000018

fitting and safety chain, also

10

102)



250 Ib. CAPACITY RAIL For Those Heavy Duty Applications

RAIL & HANGER KITS

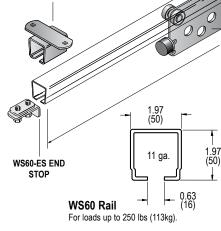
Designed for large air tool balancers, these tool rail kits are similar to our W3F and W5F tool support kits but much heavier. Must be supported every 6 ft. (1.8m) minimum to maintain full rated capacity.

- . The basic tool rail is the key component on which all accessories hang
- Maximum 250 lb.(113kg) safe load rating
- · Galvanized for maximum corrosion protection
- Available in 6, 12 and 18 ft. (1.8, 3.6, 5.4m) lengths
- · May be joined for any length
- · Can be mounted on benches, booms, or ceilings

250 lb. CAPACITY TOOL RAIL KIT includes (1) galvanized steel rail (length per model), (1) heavy duty tool trolley, (2) hanger brackets, and (2) end stops



Supports rail from overhead structures. Does not interfere with free trolley movement. Two mounting holes .406"(10) sq. for 3/8" carriage bolts



Heavy-Duty Hanger

Use components at right to hang Tool Rail from overhead supports

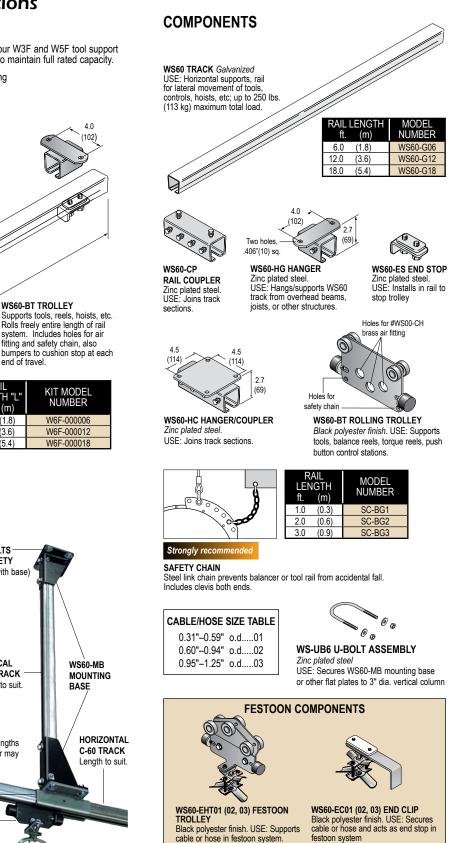
Hanging a tool rail from an overhead structure may be the best way to put a workstation where it's needed. 250 lb. capacity hangers, for use with WS60 steel track, are available as individual components on, not as kits. Thru bolts both top and bottom (see photo) act as a safety net. Thru bolts included with the mounting bases. Tool track must be supported every six feet to preserve 250 lb. capacity rating. Vertical C-60 supports must be field-cut to length to support rail at desired height.

| DESCRIPTION | MODEL NUMBER |
|------------------------------|-----------------|
| Mounting Base for C-60 Track | WS60-MB |
| C-60 Hanger Coupler | WS60-HC |
| Hardware Kit* | WS60-HW |

*Hardware Kit includes (4) 1/2 x 1 1/2 bolts, nuts, lock washers and flat washers required to attach hanger coupler to mounting base



may also be used.

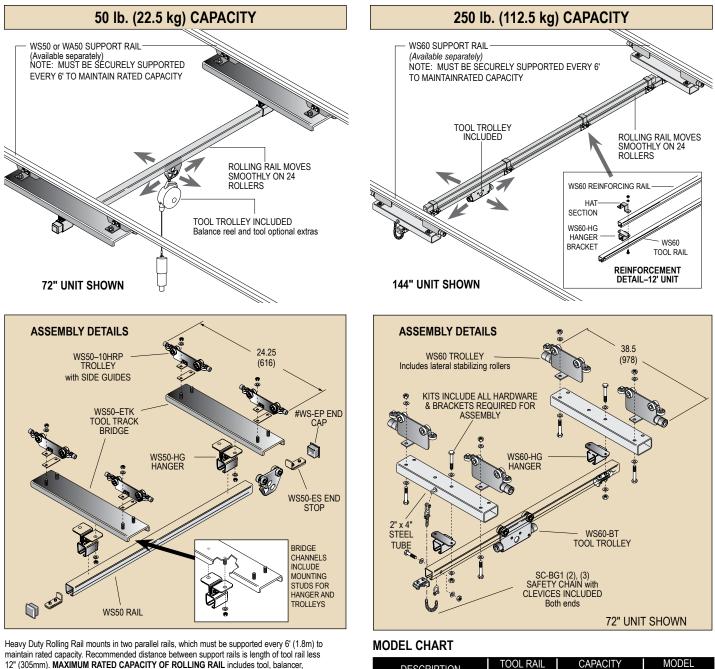






HEAVY DUTY TOOL CRANES 50 lb. or 250 lb. Capacity

Rugged bridge crane design concept allows overhead tool handling with maximum safety and minimum cost. Uses proven components rolling in standard WS-50 or WS-60 (steel) or WA-50 (aluminum) rails. 250 lb. capacity unit features doubled tool rail for maximum strength on spans over 6'. To speed installation, trolleys, hangers and tool track bridge are pre-assembled into single units, as is tool rail. Balance reel and tool not included.



maintain rated capacity. Recommended distance between support rails is length of tool rail less 12" (305mm). MAXIMUM RATED CAPACITY OF ROLLING RAIL includes tool, balancer, and attachments.

50 lb. Capacity Rolling Tool Rail includes (4) WS50-10HRP plain trolleys, (2) WS50-ETK tool track bridges, (2) WS50-HG hanger brackets, (1) WS50-BTL tool trolley, (2) WS-EP end caps, (2) WS50-ES end stops, (1) WS50 tool rail (length per model) and all assembly hardware.

250 lb. Capacity Rolling Tool Rail includes (4) WS60-FT trolleys, (2) 2" x 4" steel tool track bridges, (2) WS60-HG hanger brackets, (1) WS60-BT tool trolley, (2) WS60-ES end stops, (1) WS60 tool rail (length per model), (1) WS60 reinforcing rail (144" unit only), (2) safety chains, assembly brackets and hardware.

60" (1524) 50 lbs. (22.7 kg) WS50-ET05 5 Ft. Overhead Tool Crane 6 Ft. Overhead Tool Crane 72" (1829) 50 lbs. (22.7 kg) WS50-ET06 108" (2743) WS50-ET09 9 Ft. Overhead Tool Crane 50 lbs. (22.7 kg) 144" (3658) 50 lbs. (22.7 kg) WS50-ET12 12 Ft. Overhead Tool Crane 6 Ft. Overhead Tool Crane 250 lbs. (113.6 kg) 72" (1829) WS60-ET06 12 Ft. Overhead Tool Crane 144" (3658) 250 lbs. (113.6 kg) WS60-ET12

lbs. (kg)

50 lbs. (22.7 kg)

NUMBER

WS50-ET04

NOTE: For best results, tool rail width should not exceed six times the trolley wheelbase. Example: 24"(2 ft.) x 6 = 12 ft.

in. (mm)

48" (1219)

DESCRIPTION

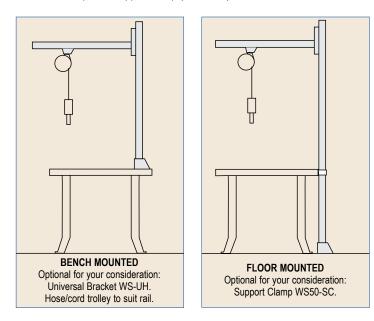
4 Ft. Overhead Tool Crane





JIB KITS Bench or Floor Mounted, 30 lb. Capacity

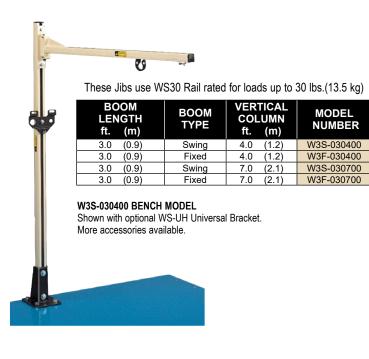
Jib kits feature either fixed or swing booms mounted on vertical columns and are painted polyester beige. The boom may be adjusted vertically higher or lower on the column to suit your specific application. Vertical columns are typically 4 ft. (1.2m) for bench mounting and 7 ft. (2.1m) for mounting on the floor. If floor mounted, the optional support clamp (WS50-SC) fastened to wall or back of bench is recommended.

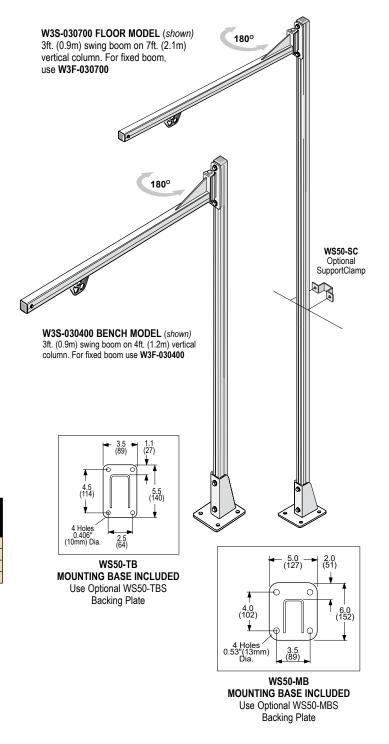


JIB KITS with W3F or W3S prefix include (1) 3' WS30 boom, (1) WS50 vertical column, (1) mounting base, (2) end caps, (1) end stop, (1) balancer trolley (1" hole diameters), and all hardware. Fixed booms are mounted to the vertical columns with angle brackets, also included.

ALL KITS include hardware needed for assembly. Fasteners for mounting base to bench top or floor not included.

Sizes and configurations other than those shown may be made-up by ordering individual components. Refer to other pages in this catalog.



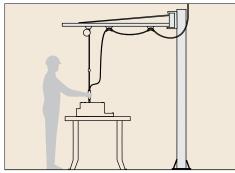






JIB KITS Floor Mounted, 50 lb. Capacity, 6' - 18' Booms

Jib Kits feature heavy duty I-beam booms or C-rail booms. 50 lb. capacity kits are painted beige polyester and are available with either fixed or swing (180°) booms up to 18' long. Columns available to 12' high. Booms may be mounted higher or lower on the column to suit your specific application. Booms are WS50 rail for loads up to 50 lbs. (22.5kg). Vertical columns include pre-drilled, gusseted mounting bases. The Vertical columns are 3" O.D. x 2.5" I.D. (76mm x 64mm) welded steel tubing. Vertical column for 18' boom is 6" square steel tube with 3" dia. x 2' mounting shaft at top. Vertical columns for 50 lb. capacity jibs also available separately, see model chart.



JIB KITS include (1) boom, (1) vertical column with integral mounting base (1) balancer trolley, (1) Hose/Cable Trolley, (1) End Clip, and all assembly hardware.

KIT NUMBERS assume festoon trolleys for typical 3/8" (9mm) I.D. hose with saddle to handle O.D. range of 0.60"-0.94" (15-24mm). If optional saddle with range of 0.31"- 0.59" (08-15mm) is desired, substitute "1" for "2" as last digit of model number. Example: W5S-060301

MODEL CHART-HEAVY DUTY JIBS

| BO LEN ft. | | BOOM TYPE | | ERTI COLU (m) | | BASE TYPE | _ | MODEL NUMBER |
|------------------|-------|--------------|------|---------------------|----------|--------------|-----|-----------------|
| 6.0 | (1.8) | Fixed | 3.0 | (0.9) | Round | W5 | 53 | W5F-060302 |
| 6.0 | (1.8) | Swing | 3.0 | (0.9) | Round | W5 | 53 | W5S-060302 |
| 10.0 | (3.0) | Fixed | 3.0 | (0.9) | Round | W5 | 81 | W5F-100302 |
| 10.0 | (3.0) | Swing | 3.0 | (0.9) | Round | W5 | 81 | W5S-100302 |
| 6.0 | (1.8) | Fixed | 7.0 | (2.1) | Round | W5 | 83 | W5F-060702 |
| 6.0 | (1.8) | Swing | 7.0 | (2.1) | Round | W5 | 83 | W5S-060702 |
| 10.0 | (3.0) | Fixed | 7.0 | (2.1) | Round | W5 | 111 | W5F-100702 |
| 10.0 | (3.0) | Swing | 7.0 | (2.1) | Round | W5 | 111 | W5S-100702 |
| 6.0 | (1.8) | Swing | 8.0 | (2.4) | Round | W5 | 90 | W5S-060802 |
| 6.0 | (1.8) | Fixed | 9.0 | (2.7) | Round | W5 | 98 | W5F-060902 |
| 6.0 | (1.8) | Swing | 9.0 | (2.7) | Round | W5 | 98 | W5S-060902 |
| 10.0 | (3.0) | Fixed | 9.0 | (2.7) | Round | W5 | 126 | W5F-100902 |
| 10.0 | (3.0) | Swing | 9.0 | (2.7) | Round | W5 | 126 | W5S-100902 |
| 12.0 | (3.6) | Swing | 9.0 | (2.7) | Round | W5 | 138 | W5S-120902 |
| 18.0 | (5.4) | Swing | 12.0 | (3.6) | **Square | W5S | 373 | W5S-181202 |

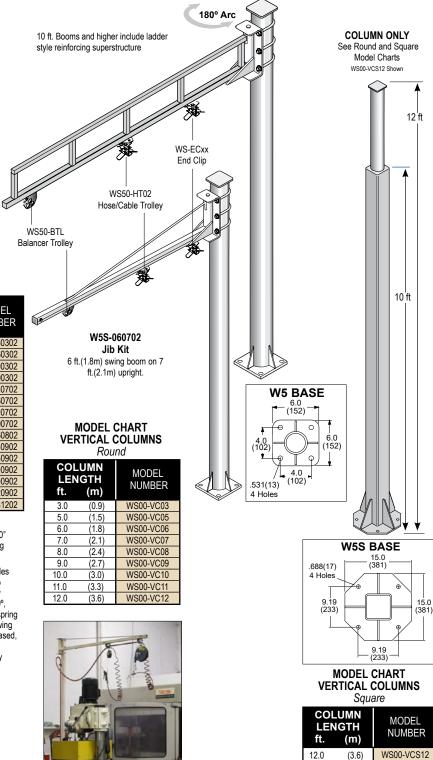
STOPS TO LIMIT BOOM SWING

Manual Boom Stop - Model W5S-SK. Spring Loaded Boom Stop - W5S-BMLK - 20" Release Rod & W5S-BMLK54 - 54" Release Rod. Both W5S-BMLKs include spring loaded lock, brackets and all hardware. All field installed only.



Many people want the flexibility a swing boom provides but need to limit swing in one or both directions. Two boom stops are available. One (below) has manually positioned (screw-in) stops that limit swing to 15°, 30°, 45°, or 60° in either direction. The other (left) has a spring loaded stop that, when pulled, allows the boom to swing freely throughout its normal 180° arc and, when released, lock it at the straight position or every 15° in either direction. Stops are easily installed on 50 lb. capacity swing booms without drilling or welding.





6' Boom Length Application - Shown with optional Hubbell Balancers over machining work area.

**May be used with any 50 lb. capacity boom.



150 lb. & 300 lb. Jib Kits are painted yellow polyester.

I-Beam



W6S-101002

300 lb. Capacity Jib Kit with

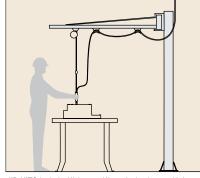
Swivel Air Fitting

-0.812 (21)

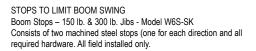
5 Holes

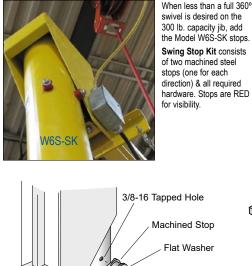
JIB KITS Floor Mounted, 150 lb. - 300 lb. Capacity, 6' - 10' Booms

Roller



JIB KITS include (1) boom, (1) vertical column with integral mounting base, (1) balancer trolley, (2) festoon trolleys, (1) end clip, and all assembly hardware.





BOOM

ΤΥΡΕ

6.0 (1.8) 360° Swing 10.0

360° Swing

Pneumatic

I-Beam Trolley only - Fits 3"(76) I-beam

360° Swing

BOOM

LENGTH

ft. (m)

8.0 (2.4)

10.0 (3.0)

* Full Rotation Stops

10.0 (3.0) Electric

* Full Rotation Stops

10.0 (3.0)

3/8-16 Tapped Hole Machined Stop Flat Washer (0, Lockwasher 10₀₀ 3/8-16 x 1.5" Hex Hd. Bolt

SHIPPING

WEIGHT

lbs.

520

535

550

5

640

668

18

5

W6S-SK

capacity Jib

VERTICAL

COLUMN

50 lbs. (67.5kg)

(m)

(3.0)

(3.0)

(3.0)

300 lbs. (135kg) capacity Jib

Boom is 3" I-beam. Vertical column is 6" schedule 40 steel pipe

(3.0)

(3.0)

Boom is WS60 rail. Column is 4" schedule 40 steel pipe

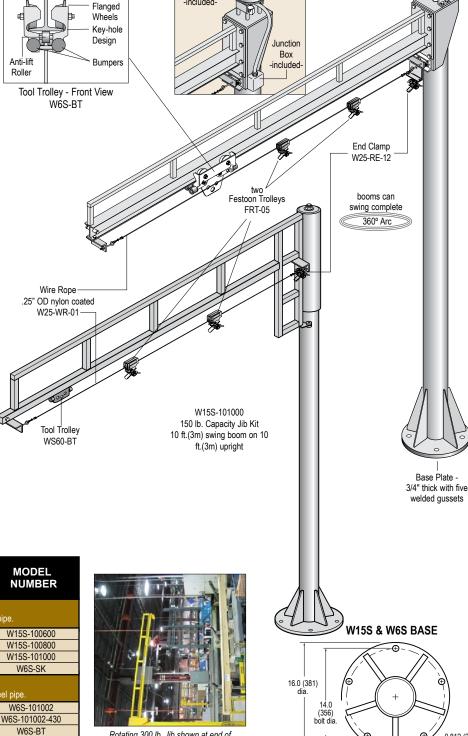
ft.

10.0

10.0

10.0

10.0



W6S-101002-430 300 lb. Jib with

Four Circuit Slip Ring

Slip Ring -& Enclosure

-included-

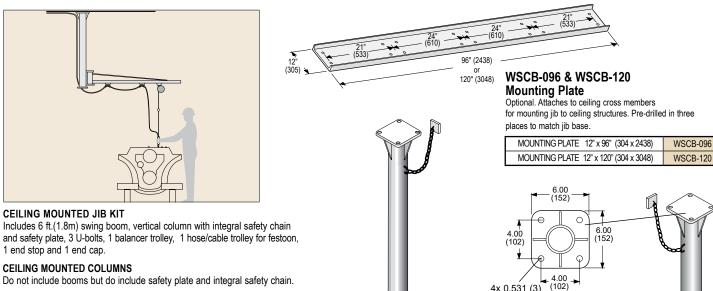
Rotating 300 lb. Jib shown at end of multiple machine lines.





JIB KITS Ceiling Mounted, 50 lb. Capacity Jib Kits

Hanging a jib from an overhead structure may be the best way to put a workstation where it's needed. These kits free floor space and allow for greater plant layout flexibility. Jibs have steel WS50 booms in length shown. Vertical columns include a heavy duty 3ft. (0.9m) safety chain at the top and safety plate at the bottom to prevent boom from sliding off. The columns are 3"O.D. x 2.5" I.D. (76 x 64mm) welded steel tubing.



Do not include booms but do include safety plate and integral safety chain.

BOOM AND TROLLEY DETAILS

Sizes and configurations other than those shown may be made-up by ordering individual components

Kit numbers listed assume typical 3/8" (9mm) I.D. hose with saddle to handle O.D. range of 0.60"-0.94" (15-24mm). If optional saddle with O.D. range of 0.31"-0.59" (08-15mm) is desired, substitute "1" for "2" as last digit of model number. Example: WCS-060301.

WS50 Rail Booms for loads up to 50 lbs. (22.5kg)

| BOOM LENGTH ft. (m) | BOOM TYPE | VERTICAL COLUMN ft. (m) | MODEL NUMBER w/ BOOM | MODEL NUMBER w/o BOOM |
|---------------------------|--------------|-------------------------------|----------------------------|-----------------------------|
| 6.0 (1.8) | Swing | 3.0 (0.9) | WCS-060302 | WS00-CC03 |
| 6.0 (1.8) | Swing | 5.0 (1.5) | WCS-060502 | WS00-CC05 |
| 6.0 (1.8) | Swing | 6.0 (1.8) | WCS-060602 | WS00-CC06 |
| 6.0 (1.8) | Swing | 7.0 (2.1) | WCS-060702 | WS00-CC07 |
| 6.0 (1.8) | Swing | 8.0 (2.4) | WCS-060802 | WS00-CC08 |
| 6.0 (1.8) | Swing | 9.0 (2.7) | WCS-060902 | WS00-CC09 |

SAFFTY PI ATF

4x 0.531 (3)

WCS-060902

9 ft.(2.7m) column

chart.

6 ft.(1.8m) swing boom on

Other models available with

3 ft.to 8 ft. (0.9-2.4m) column. See

Ceiling Mounted Columns

Rugged 3.0" O.D. x 2.5" I.D. (76 x 64mm) welded steel tube. Beige polyester finish. Includes integral mounting base and 3' (0.9m) safety chain. Plate at bottom prevents equipment mounted on column from sliding off. Mounting hardware not included. See chart to left for model numbers. USE: Supports tool rail booms or horizontal support members. Gets booms and tools up and out of the way, freeing floor space.



W5S-SK Manual Boom Stop

Many people want the flexibility a swing boom provides but need to limit swing in one or both directions. The boom stop (below) has manually positioned (screwin) stops that limit swing to 15°, 30°, 45°, or 60° in either direction. Stops are easily installed on 50 lb. capacity swing booms without drilling or welding.



HWS-FMK1 **Kits for Mounting Fans** to Ceiling Columns Kit includes two U-Bolts and 13.50"w x 5.25"h Mounting Plate. End-user drills holes for fans. Column and fans are not included.



180[°]

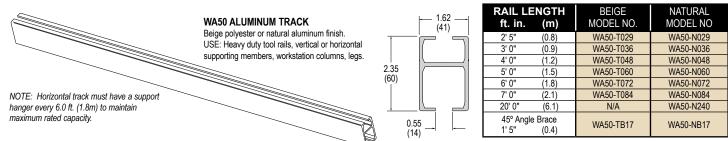
WS-UB **U-Bolt Assembly** Zinc plated steel USE: Secures boom bracket or other flat plates to vertical column. NOTE: Three required to mount boom.

21



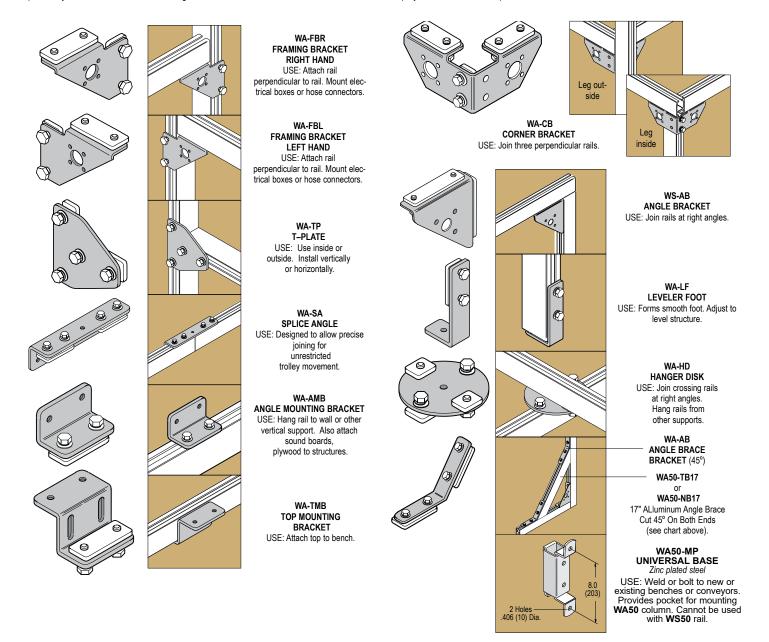


ALUMINUM TRACK COMPONENTS Add to or Build Your Own Design / For loads up to 50 lbs. (22.5 kg)



Consult factory for lengths not shown above.

Extruded aluminum rail features double tracks (top and bottom), one for trolleys and the other for mounting components or concealing hose or cable. Inside dimensions of the larger track is same as WS50 steel rail and fits standard WS50 trolleys, brackets, stops, etc. (following page). In addition, there is a full assortment of construction brackets, below, designed specifically for aluminum rail. All mounting hardware included with brackets. Brackets have black polyester finish with zinc plated steel hardware.







MODEL

NUMBER

WS30-T03

WS30-T04

WS30-T05

WS30-T06

WS30-T07

WS30-T08

WS30-T09

RAIL LENGTH

(m)

(0.9)

(1.2)

(1.5)

(1.8)

(2.1)

(2.4)

(2.7)

Consult factory for lengths not

ft

3.0

4.0

5.0

6.0

7.0 8.0

9.0

1.26 (32)

14

ga.

0.47 (12)

1.18 (30)

STEEL TRACK, 30 Ib. For loads up to 30 lbs. (13.5 kg)

WS30 TRACK Beige polyester finish.

2 x

Ø 0.34 (9)

2 x

Ø 0.34 (9)

(51)

2.0

(51)

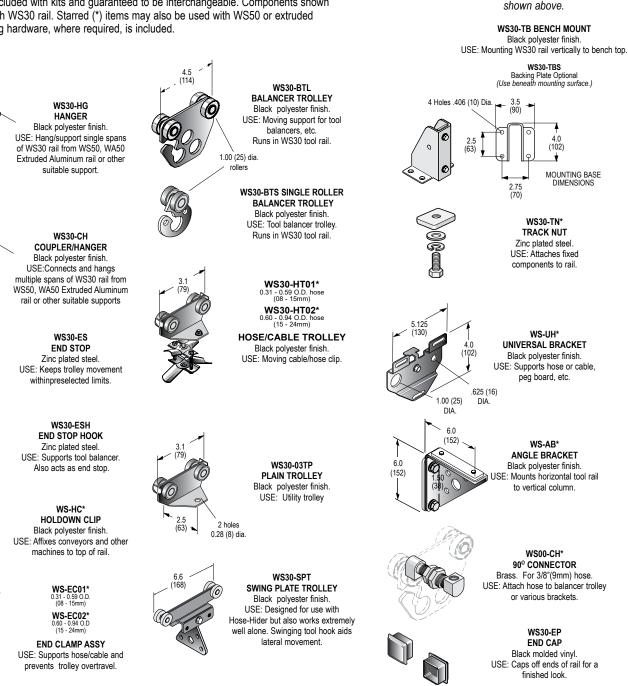
4.0 (102)

(76)

USE: Standard duty tool rail and horizontal supports up to 30 pounds maximum load.

NOTE: In order to maintain maximum rated capacity all WS30 horizontal track must have a support hanger every 6.0 ft. (1.8m). Multiple spans of rail must be joined using a COUPLER/HANGER.

Separate TOOL RAIL COMPONENTS allow you to quickly and inexpensively build your own work stations, retrofit existing stations or customize a kit. Finished as shown, all parts are the same high quality included with kits and guaranteed to be interchangeable. Components shown are designed for use with WS30 rail. Starred (*) items may also be used with WS50 or extruded aluminum rails. Mounting hardware, where required, is included.







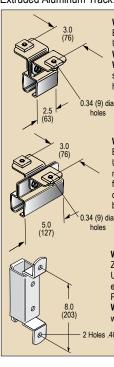
STEEL TRACK, 50 Ib. For loads up to 50 lbs. (22.5 kg)

WS50 TRACK Beige polyester finish.

USE: Heavy duty tool rail for horizontal supports and vertical columns; up to 50 lbs. (22.5 kg) maximum load.

NOTE: Horizontal track must have a support hanger every 6.0 ft.(1.8m) to maintain maximum rated capacity. Multiple spans of rail must be joined using a COUPLER/HANGER.

Separate TOOL RAIL COMPONENTS allow you to quickly and inexpensively build your own work stations, retrofit existing stations or customize a kit. Finished as shown, all parts are the same high quality included with kits and guaranteed to be interchangeable. All mounting hardware is included. All components below fit WS50 track. Items outside blue box may also be used with WA50 Extruded Aluminum Track.



WS50-HG HANGER Black polyester finish. USE: Hangs single spans of WS50 track from WS50 or WA50 rail and other suitable supports. Cannot be used to hang WA50 track.

WS50-CH COUPLER/HANGER Black polyester finish. USE: Connects and hangs multiple spans of WS50 track from WS50 or WA50 track and other suitable supports. Cannot be used to hang WA50 track. ia.

WS50-MP UNIVERSAL BASE Zinc plated steel USE: Weld or bolt to new or

existing benches or conveyors. Provides pocket for mounting WS50 column. Cannot be used with WA50 rail.

2 Holes .406 (10) Dia.





(89)

WS50-ESH* END STOP HOOK Zinc plated steel. USE: Supports tool balancer. Adjustable location. Also acts as end stop.

WS50-ES* END STOP

Zinc plated steel

USE: Keeps balancer trolley

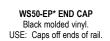
movement within preselected limits.

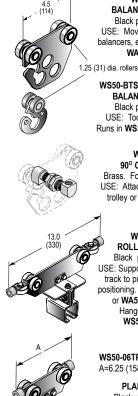
 WS-EC01
 WS-EC02

 0.31 - 0.59 O.D.
 0.60 - 0.94 O.D

 (08 - 15mm)
 (15 - 24mm)

END CLAMP ASSY USE: Supports hose/cable and prevents trolley overtravel.





(63)

6.25

WS50-BTL* BALANCER TROLLEY Black polyester finish. USE: Moving support for tool balancers, etc. Runs in WS50 or WA50 tool rail.

WS50-BTS* SINGLE ROLLER BALANCER TROLLEY Black polyester finish. USE: Tool balancer trolley. Runs in WS50 or WA50 tool rail.



WS50-10HR ROLLING HANGER Black polyester finish. USE: Supports tool rail beneath track to provide six way tool positioning. Runs in WS50 steel or WA50 aluminum rail. Hanger will support WS50 track only.

WS50-06TP* WS50-10TP* A=6.25 (158) A=10.0 (254)

PLAIN TROLLEY Black polyester finish. USE: Utility trolley. Runs in WS50 or WA50 rail. 0.34 (8) dia.

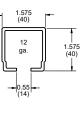
 WS50-HT01*
 WS50-HT02*

 0.31 - 0.59 O.D. hose (08 - 15mm)
 0.60 - 0.94 O.D. hose (15 - 24mm)

15mm) (15 - 24mm) HOSE/CABLE TROLLEY

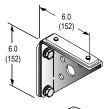
Black polyester finish. USE: Moving cable/hose clip. Runs in WS50 or WA50 tool rail.

WS50-SPT SWING PLATE TROLLEY Black polyester finish. USE: Designed for use with Hose-Hider but also works extremely well alone. Swinging tool hook aids lateral movement. Runs in WS50 or WA50 tool rail.



| RAIL LENGTH | MODEL |
|-------------|----------|
| ft. (m) | NUMBER |
| 3.0 (0.9) | WS50-T03 |
| 4.0 (1.2) | WS50-T04 |
| 5.0 (1.5) | WS50-T05 |
| 6.0 (1.8) | WS50-T06 |
| 7.0 (2.1) | WS50-T07 |
| 8.0 (2.4) | WS50-T08 |
| 9.0 (2.7) | WS50-T09 |
| 10.0 (3.0 | WS50-T10 |
| 12.0 (3.6) | WS50-T12 |

Consult factory for lengths not shown above.





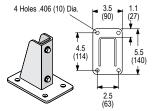
WS50-TN* TRACK NUT Zinc plated steel. USE: Attaches fixed components to rail. Slides in from rail end.

WS50-EZTN* E-Z NUT Zinc plated steel. USE: Attaches fixed components to rail, from front.

WS50-HBS HOOK BRACKET SET (2) Black polyester finish. USE: Hang rod to hold rolls of wrap, wire, etc.

WS50-HR03 (04) (05) (06) HANGER ROD 5/8" O.D. X 3/8" I.D. unfinished steel tube in length (ft.) shown

> WS-UH* UNIVERSAL BRACKET Black polyester finish. USE: Supports hose or cable, peg board, etc.



4.0

(102)

1.0 (25)

DÌA

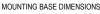
625

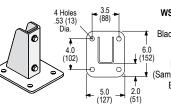
(16) DIA

5.125

WS50-TB* BENCH MOUNT Beige polyester finish.

WS50-TBS Backing Plate (Same size as Mounting Base) Optional





WS50-MB* FLOOR MOUNT Black polyester finish.

Backing Plate (Same size as Mounting Base) Optional

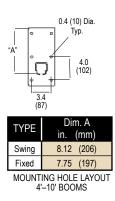


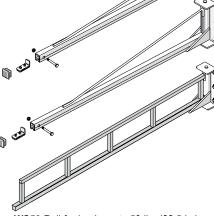


BOOMS AND MOUNTING BASES

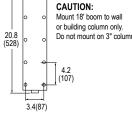
Fixed or 180° Swinging WS50 Booms

USE: Wall or column mounted tool rail; or use two fixed booms as support for horizontal tool rail. (Cross rail and hangers not included). End stop and end cap included. *Eight foot (2.4m), ten foot (0.3m) and 18 foot (5.4m) booms include ladder style reinforcing superstructure. Trolley extra. Beige polyester finish.





MOUNTING HOLE LAYOUT 18' BOOM 0.53 (13) Dia. Typ



WS50 Rail for loads up to 50 lbs.(22.5 kg)

| | | | | ···(·· J/ |
|----|-------|--------|-------|------------|
| | BOOM | LENGTH | BOOM | MODEL |
| | ft. | (m) | TYPE | NUMBER |
| | 4.0 | (1.2) | Fixed | WF50-WS04 |
| | 4.0 | (1.2) | Swing | WS50-WS04 |
| | 6.0 | (1.8) | Fixed | WF50-WS06 |
| | 6.0 | (1.8) | Swing | WS50-WS06 |
| n. | 8.0* | (2.4) | Fixed | WF50-WS08 |
| | 8.0* | (2.4) | Swing | WS50-WS08 |
| | 10.0* | (3.0) | Fixed | WF50-WS10 |
| | 10.0* | (3.0) | Swing | WS50-WS10 |
| | 12.0* | (3.7) | Swing | WS50-WS12 |
| | 18.0* | (5.4) | Swina | WS50-WS18 |

*Features ladder style reinforcing rather than tie rod. Model WS50-WS18 has stacked (doubled) rail for additional strength.

Rail Mounted Fixed or Swing Booms

USE: Tool rail mounted to WS50 or WA50 vertical column. End stop, end cap, safety bolt and all hardware included. Trolley extra. Beige polyester finish.



WS30 Rail for loads up to 30 lbs.(13.5 kg)

| BOOM ft. | LENGTH (m) | BOOM TYPE | MODEL NUMBER |
|-------------|---------------|--------------|-----------------|
| 3.0 | (0.9) | Fixed | WF30-DS03 |
| 3.0 | (0.9) | Swing | WS30-DS03 |
| 4.0 | (1.2) | Swing | WS30-DS04 |

Wall Mounted Booms

6

00

Ø.

USE: Wall mounted tool rail. End stop, end cap and safety bolt included. Trolley extra. Beige polyester finish.



| "A" | | 2.75 (70) |
|-----|-------------|-----------------------|
| | 2.5 (63) | 0.406(10) Dia Typ. |

| BOOM | Dim. A | |
|-------|-----------|--|
| TYPE | in. (mm) | |
| Fixed | 3.38 (85) | |
| Swing | 3.19 (81) | |

WS30 Rail for loads up to 30 lbs.(13.5 kg)

| | | | · • • / |
|------|--------|-------|-----------|
| BOOM | LENGTH | BOOM | MODEL |
| ft. | (m) | TYPE | NUMBER |
| 3.0 | (0.9) | Fixed | WF30-WS03 |
| 3.0 | (0.9) | Swing | WS30-WS03 |

WS-UB U-BOLT ASSEMBLY

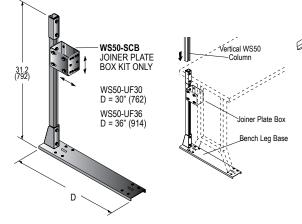
USE: Secures 4'-10' booms or other flat plates to 3" dia. vertical column. Three are required to mount boom onto vertical column. Do not use for mounting 18' boom (#WS50-WS18). Zinc plated steel.

BASES AND SUPPORTS

These bases are larger than those listed with the track components and are used primarily when a more rigid structure is desired. All bases include all hardware for mounting rail to base.

BENCH LEG BASE

USE: Mounts workstation to bench by providing a "pocket" into which WS50 track may be fitted. Models for 30"(762) or 36"(914) deep benches. Universal hole pattern in foot plus adjustable "Joiner Plate Box" provide solid grip to the bench leg. Includes hardware required for mounting rail to base. Does not include hardware required to mount base to bench. Joiner plate box included and also available separately. Black polyester finish.



WS50-MB Mounting Base (thru bolts for safety included with base) VERTICAL TEE WELDMENT (order per listed length) 62829003 3 ft. 62829006 6 ft. 62829008 8 ft 62829009 9 ft 10 ft. 62829010 62829011 11 ft. 62829012 12 ft.

WS50 VERTICAL HANGER SUPPORT ASSEMBLY KIT

Hanging a tool rail safely from an overhead structure may be the best way to put a workstation where it's needed. These kits consist of a 12" long cross rail section welded to a 3 ft, 6 ft. or 9 ft. vertical rail section and a WSS0-MB Mounting Base. These 50 lb. capacity hangers are for use with WSS0 steel track and are sold only as kits. Tool track must be supported every six feet to preserve 50 lb. capacity rating.

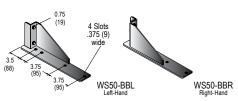


TABLE BRACKETS

USE: Mounts WS50 or WA50 vertical support columns to typical work bench. Provides greater rigidity when mounted to sheet metal tops then standard bases. For even greater strength, use model #WS50-BBS backing plate (optional) beneath bench top. Includes hardware for mounting rail to bracket. Does not include hardware for mounting base to bench. Black ployester finish.



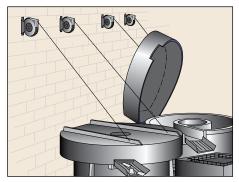
SUPPORT CLAMP WS50-SC-For WS50 (steel) Rail WA50-SC-For WA50 (Aluminum) Rail USE: Fasten rail to back of bench for added stability. Typically used with WS50-MB base. Black polyester finish. WS60-SC-For WS60 (steel) Rail also available. Mounting dimensions differ from WS50-SC.



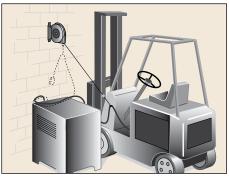


RETRIEVERS **Reels For Pulling and Tugging Various Loads**

RETRIEVER REELS are designed to provide a "constant" pulling force over a specified distance. Working length (in feet) and pull (in pounds) shown in chart below. Reels feature rugged steel construction with polyester baked finish and rigid mounting bracket. Spring is permanently lubricated. Cable is 920 lb. (414kg) test 0.09" (2.3mm) dia. 7 x 7 strand galvanized steel aircraft cable nylon covered to 0.12" (3.0mm) O.D. Reels include end clip and adjustable cable stop. Net weight of all models 10 lbs. (4.5kg).



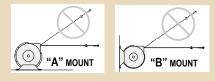
Sound dampening covers on vibrating cleaners make sound level in a metal finishing plant more acceptable. Two RETRIEVERS lift part of each cover's weight and make opening easier and safer.

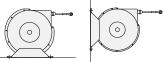


RETRIEVER keeps fork truck charging cables out of the way when not in use, reducing damage and need for costly replacement. Mount retriever on wall, as shown here, or directly on charger.

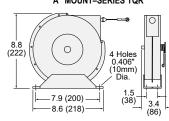
APPLICATION

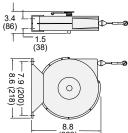
RETRIEVER REELS are available in two mounting types: (A) with pull parallel to mounting surface. (B) with pull perpendicular to mount. Choose type which provides payout in direct line to attachment.



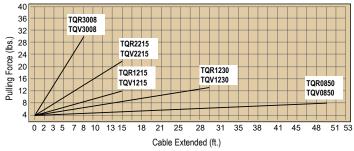








WORKING LENGTH CHART



Packaging Workstation

Speed your shipments out the door. Shipping station kit was designed with utility and flexibility in mind. Strong, light weight extruded aluminum frame with steel joining brackets and maple bench tops may be assembled in a variety of configurations to fit your space and job requirements. Adjustable light with two 48" fluorescent lamps, packaging foam dispenser with cutting bar, adjustable shelf, power strip and swing arm mounted monitor and printer trays are included as standard. Unique wire trough on back helps organize and protect sensitive computer cables, power cords, etc. Station measures 120" long x 32.5" deep x 87" high in configuration shown. All metal parts have durable polyester finish. Aluminum is beige, steel brackets are matte black. All hardware is zinc plated steel.

| DESCRIPTION | MODEL NO. |
|--------------------------------|------------|
| 30" deep Packaging Workstation | HWS-STA120 |

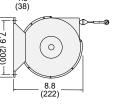
SELECTION CHART

| CABLE LENGTH ft. (m) | MINIMUM PULL** lbs. (kg) | MAXIMUM PULL** lbs. (kg) | "A" MOUNT MODEL NO. | "B" MOUNT MODEL NO |
|----------------------------|--------------------------------|--------------------------------|---------------------------|--------------------------|
| 50 (15.0) | 0.5 (0.2) | 7.5 (3.4) | TQR0850 | TQV0850 |
| 15 (4.5) | 3.0 (1.4) | 12.0 (5.4) | TQR1215 | TQV1215 |
| 30 (9.0) | 3.0 (1.4) | 12.0 (5.4) | TQR1230 | TQV1230 |
| 15 (4.5) | 7.5 (3.4) | 22.0 (9.9) | TQR2215 | TQV2215 |
| 8 (2.4) | 8.0 (3.6) | 30.0 (13.5) | TQR3008 | TQV3008 |

*Cable lengths listed are for "active" or "working" cable. Includes end clip and cable stop. **Pulling forces above are approximate and depend on exact spring adjustment or pre-tensioning by the user. Reels are pre-set at the factory at the minimum pull. Adjusting reel to suit application is user's responsibility.



NOTE: MONITOR, KEYBOARD, MOUSE, BAR CODE PRINTER, LABEL PRINTER AND OTHER SIMILAR EQUIPMENT ARE NOT INCLUDED.







MINIMIZE REACHING FOR PARTS Solve Parts Logistics Problems

Here are three ways to supply small parts to the workstation in an ergonomically friendly manner. Properly positioned parts bins at assembly points minimize stretching and reaching which can lead to injuries. These carts are also great at temporary job task locations.

Place In Plack SHELF CART

Complete kits with three 12" (305mm) deep adjustable shelves are available in 30" (762mm), 42" (1067mm), 54" (1372mm), or 66" (1676mm) widths. Or, if you want to build a custom cart, frame kits allow you to install 12" (305mm) or 18" (457mm) deep shelves and other accessories like Bin Bars on which to hang bins, electric power strips or air manifolds, even swing arms (see workstation accessory page in this catalog). Maximum capacity 50 lbs. (22.5 kg) per shelf.



Shelf carts can easily handle many bin boxes of various sizes. Bins (not included) may be loaded onto shelves from front or rear.

Rolling Bin Rack



Hang bin boxes on both sides, position cart in the best place for greatest workplace efficiency and ergonomics. Move easily if task or worker changes. Six bin supports may be positioned at desired heights. Bin boxes not included.

- Sturdy extruded aluminum frame with heavyduty steel brackets.
- Includes six bars for holding bin boxes
- · Four locking, swivel casters.
- 300 lb. max capacity.

Dimensions: 77"H x 36"D x 33.6" wide

| DESCRIPTION | MODEL NO. |
|--------------------------------|-----------|
| Bin Box Cart with four casters | HWP-BC01 |

Gravity Feed Rack



Semi-permanent (adjustable glides, not casters) designed for supplying parts bins to work areas. Two conveyor levels, each featuring four roller strips, fully adjustable slope and height. Sturdy steel stops prevent bin run-off. Roller strips supported along entire length by WS30 rail.

- Sturdy extruded aluminum frame with heavy-duty steel brackets.
- Adjustable glides, not casters.
- 300 lb. max capacity.

Dimensions: 62"H x 36"D x 30" wide

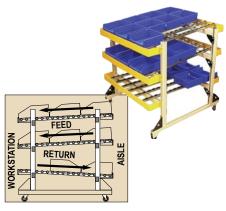
DESCRIPTION MODEL NO Gravity Feed Rack with Glides HWP-GFR

SHELF CART KIT & COMPONENT LISTING

| DESCRIPTION | MODEL NO. |
|--|------------|
| Complete Cart Kit-(3) 12"D x 30"W Shelves included | HWP-SC30 |
| Complete Cart Kit-(3) 12"D x 42"W Shelves included | HWP-SC42 |
| Complete Cart Kit-(3) 12"D x 54"W Shelves included | HWP-SC54 |
| Complete Cart Kit-(3) 12"D x 66"W Shelves included | HWP-SC66 |
| INDIVIDUAL COMPONENTS | |
| Frame Kit*–For 30" Wide Shelves | HWP-SC03 |
| Frame Kit*–For 42" Wide Shelves | HWP-SC04 |
| Frame Kit*–For 54" Wide Shelves | HWP-SC05 |
| Frame Kit*–For 66" Wide Shelves | HWP-SC06 |
| Shelf–12"D x 30"W | WS50-SS03 |
| Shelf–12"D x 42"W | WS50-SS04 |
| Shelf–12"D x 54"W | WS50-SS05 |
| Shelf–12"D x 66"W | WS50-SS06 |
| Shelf–18"D x 30"W | WS50-SS183 |
| Shelf–18"D x 42"W | WS50-SS184 |
| Shelf–18"D x 54"W | WS50-SS185 |
| Shelf–18"D x 66"W | WS50-SS186 |

*Frame kits include aluminum and steel members, four locking casters, end caps and all assembly hardware. Width shown is inside-to-inside dimension. Shelves fit inside frame uprights. Shelves that hang in front of uprights are available. See catalog for details on shelves and other accessories that can be easily installed on frame.

Supply 'n Return[™] Gravity Feed Cart



Three adjustable conveyors supply full bins to assembly area and return empty bins to aisle. Each level may be easily adjusted for optimum slope and spacing. May also be assembled with all three levels sloped toward work area. Adjustable safety yellow bin stops also protect ends of conveyors. Tough baked polyester finish. Optional adjustable side guides (not shown) may be added to keep bins aligned. Bins not included.

- Sturdy extruded aluminum frame with heavy-
- duty steel brackets.
- 18 adjustable roller strips.
- 300 lb. max capacity.
- Locking, swivel casters

Dimensions: 48"H x 48"D x 47" wide

| DESCRIPTION | MODEL NO. |
|--------------------------|-----------|
| Supply 'n Return Cart | HWP-GF444 |
| Side Guides (set of two) | HWP-SG4 |



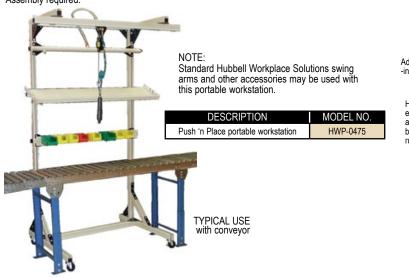


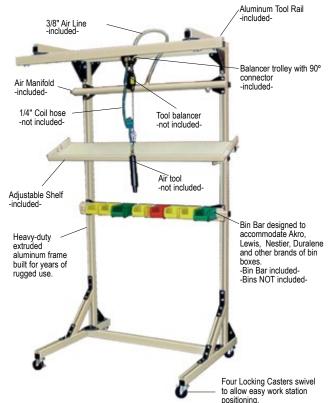
HEAVY-DUTY SPECIAL PURPOSE CARTS

Keep Your Plant Flexible Yet Safe

Push ha Places™ WORKSTATION

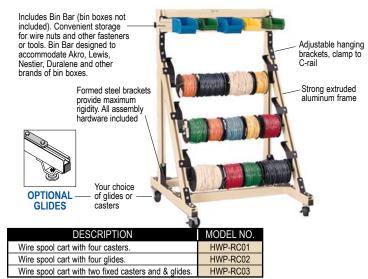
Here's a way to maintain flexibility on the plant floor without sacrificing safety and productivity. The Hubbell Workplace Solutions Push 'n Place portable workstation rolls easily on four heavy-duty locking, swivel casters. Constructed of strong extruded aluminum rail, it measures 36" deep and 90" high, including casters. Frame is 44" wide o.c., perfect for under a 5' conveyor section or 60" bench. Tool bar is 60" long and can be fitted with splice angles to adjoin two or more units. Bin Bar, air manifold and balancer trolley with fitting plus 3/8" hose are standard. Frame is finished with beige baked polyester. Brackets are matte black. Assembly required.





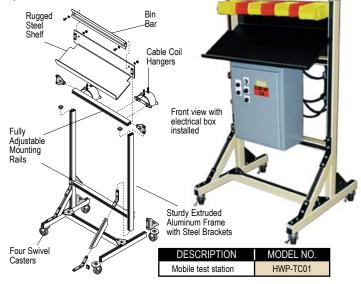
WIRE SPOOL CART

Here's the answer to production or maintenance wiring jobs. Roll the wire to the job, unspool what you need, and return the cart to a convenient storage place. WA50 aluminum rail with formed steel brackets, cart measures 54" high, 36" deep and 33.6" wide with a 27" clear space between spool shaft brackets, which are fully adjustable. Available with four heavy-duty casters (two fixed and two swivel with locks), two fixed casters and two glides or, for semi-permanent installation, with four glides. Swivel casters may be installed at either front or back. All components, except hardware, finished with chip-resistant baked polyester coating. Rails are beige and brackets are black. Assembly required. MAXIMUM CAPACITY: 300 lbs.



MOBILE TEST STATION

The Model HWP-TC01 Test Bed Cart represents the ultimate in versatility. Dual support rails adjust to any size electrical box. Box mounts easily with exclusive **□ZNUT**[™] Track Nuts, furnished. Two coil hangers keep cable off floor while cart is being rolled to the job. Heavy duty shelf easily supports even the heaviest technical manuals. Bin Bar holds box bins for miscellaneous storage. Frame is strong extruded aluminum with beige baked polyester finish. All joining brackets are heavy steel with matte black polyester. Includes four locking, swivel casters and all assembly hardware. Bin boxes, electrical box and cables not included. Some assembly required.





Formerly known as Hubbell Workplace Solutions, **Tool Assist Pro from Hubbell** helps companies increase productivity through highly effective ergonomics for worker and plant safety.

Packaging



Mobi



Gleason Reel Corp. Mayville, WI 53050 Phone: 920-387-4120 • Fax: 920-387-4189 www.hubbell.com/gleasonreel/en

Safe environments increase profitability by reducing the direct and indirect costs of work-related injuries and accidents. This also contributes to improved employee morale. Plus, companies save money by preventing tools from being broken lost or stolen.

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Any business in any industry that uses tools can benefit from Tool Assist Pro solutions.

